

# Synthesis of the Amino Acid-based Polyesteramide for Hydrophilic Modification of Polycaprolactone

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**Abstract.** To solve the problem that the strong hydrophobicity of Polycaprolactone (PCL) was not conducive to cell adhesion and spreading in artificial blood vessels, the amino acid-based polyesteramides (AA-PEAs) material was synthesized using L-phenylalanine, 1,3-propylene glycol and sebacyl chloride for hydrophilic modification of PCL. The chemical structure, water contact angles, and thermal performance, were characterized by  $^1\text{H}$  NMR, Water contact Angle tester, Thermogravimetric Analyzer, and Differential Scanning Calorimeter. The hydrophilicity of PCL fiber membranes was significantly improved by adding the AA-PEAs. The glass transition temperature ( $T_g$ ) of the PCL fiber membrane was  $34.1^\circ\text{C}$ , which was lower than the human body temperature with the 30% content of AA-PEAs. The melting temperature ( $T_m$ ) was  $55.0^\circ\text{C}$ , which was higher than the human body temperature. It is conducive to maintaining good flexibility under the impact and pressure of blood flow in the body.

**Keywords:** Polycaprolactone (PCL); Amino Acid-based Polyesteramides (AA-PEAs); Hydrophilic Modification; Water Contact Angle.

## 1. Introduction

Polycaprolactone (PCL) is a semi-crystalline biodegradable polyester with a low melting point of  $60^\circ\text{C}$ , produced by ring-opening polymerization of  $\epsilon$ -caprolactone, and possessing good biocompatibility and permeability [1-2]. The drawbacks of PCL, such as hydrophobic nature and long degradation time, can be overcome by combining it with other polymeric materials; such polymers have been widely used in the field of biomedical engineering[3]. Amino acid-based polyesteramides (AA-PEAs) are another widely used class of polymeric materials. AA-PEAs not only have a chemical structure similar to that of proteins, but can also participate in normal physiological metabolism as pseudo-proteins [4]. After simple hydrolysis or enzymatic degradation, the natural amino acids will be released into the circulation and absorbed [5]. Due to the structural diversity, especially the multiple stereospecific information on different functional groups and amino acids, AA-PEA becomes a promising biomaterial, and some preliminary studies on its structure-property relationships have been conducted [6].

In this paper, the AA-PEAs material was synthesized using L-phenylalanine, 1,3-propanediol and sebacyl chloride as the main raw materials. By blending the AA-PEAs and PCL, the fiber membranes were prepared via electrospinning technology. The influence of AA-PEAs on the hydrophilic properties of electrostatic fiber membranes was emphatically studied, as well as the thermal performance.

## 2. Experiment

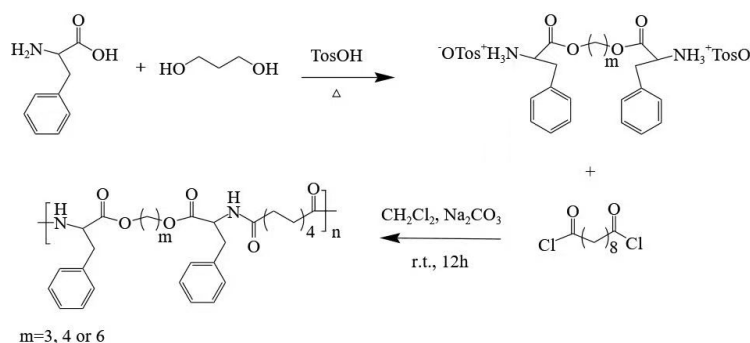
### 2.1 Materials

Polycaprolactone (PCL,  $M_n=80,000\text{Da}$ ), 1,3- Propylene glycol, and Sebacyl chloride were provided by Shanghai Maclean Biochemical Technology Co., L-phenylalanine was supplied by Shanghai Aladdin Biochemical Technology Co., P-methylbenzenesulfonic acid monohydrate was supplied by Alfaesah (China) Chemical Co., Ultra-dry Dichloromethane was supported by Sigma

Aldrich (Shanghai) Trading Co., Ethyl Acetate and Anhydrous sodium carbonate were provided by Tianjin Yongda Chemical Reagent Co..

## 2.2 Synthesis of amino acid-based polyesteramides (AA-PEAs)

The L-phenylalanine, p-toluenesulfonic acid monohydrate and 1,3-propylene glycol were esterified in a molar ratio of 2:2:1 to synthesize phenylalanine propylene diester (Phe). Next, the crude amino acid-based polyesteramides (AA-PEAs) was obtained through interfacial reaction at a molar ratio of 1:1 between phenylalanine propylene diester and sebacyl chloride. After washing with a sufficient amount of deionized water, it was purified through a tetrahydrofuran/ethyl acetate solvent system. Finally, the AA-PEAs were obtained after vacuum drying for later use. Its synthesis path was shown in Figure. 1.



**Figure 1.** The synthetic pathway of polyesteramides.

## 2.3 Fabrication of PCL/AA-PEAs Electrostatic Fiber Membranes

The different ratios of PCL/AA-PEAs were completely dissolved in the mixed solvent of chloroform/dimethyl sulfoxide ( $\text{CHCl}_3/\text{DMSO}$ ,  $v/v=4/1$ ), obtaining a spinning solution concentration of 130-150 mg/mL. In this study, the addition amounts of the AA-PEAs were 20%, 30% and 40% respectively. The liquid supply speed was 1.2 mL/h and the receiving distance was 18 cm at a voltage of 18-20 KV. The obtained electrospun fiber membranes were vacuum-dried at room temperature in 48 hours for performance testing.

## 2.4 Characterization

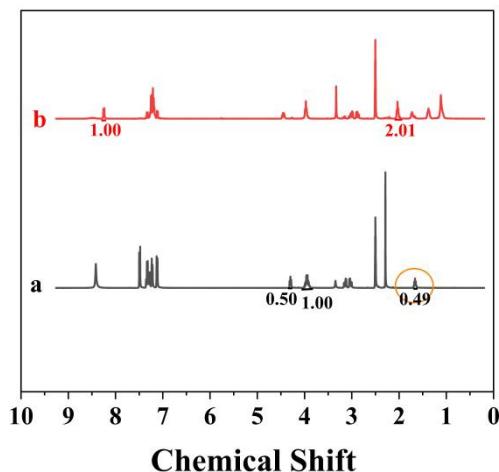
The chemical structure of the AA-PEAs was recorded at room temperature using BRUKER Spectrometer operating at 400 MHz for  $^1\text{H}$  NMR spectrum with the deuterated dimethyl sulfoxide as the solvent. The water contact angles on the surface of the fiber membranes were measured using an optical contact Angle tester. The 3  $\mu\text{L}$  droplet was placed on the membrane surface, and the static images of the droplets at different times were recorded. The thermal stability was determined using a TGA-Q50 thermogravimetric analyzer under the following conditions: nitrogen atmosphere, heating rate:  $20^\circ\text{C}/\text{min}$ , and test range:  $30\text{-}700^\circ\text{C}$ . The  $T_g$  was determined by using a DSC214 differential thermal scanning calorimeter under the following conditions: nitrogen atmosphere, heating rate:  $20^\circ\text{C}/\text{min}$ , and test range:  $-80\text{-}100^\circ\text{C}$ .

# 3. Results and Discussion

## 3.1 $^1\text{H}$ NMR Analysis

The chemical structure of the obtained AA-PEAs was characterized by  $^1\text{H}$  NMR. As shown in Figure. 2 (a), the proton peak of  $\delta=7.26\text{-}7.10$  ppm was the characteristic peak of H on the benzene ring, the chemical shift  $\delta=7.51\text{-}7.41$  ppm was the characteristic peak of H on the TosOH benzene ring, and the chemical shift  $\delta=2.28$  ppm was the characteristic peak of the methyl group on TosOH. At around 1.30 ppm and 3.95 ppm, The characteristic peaks of H on different methylene groups in 1,3-

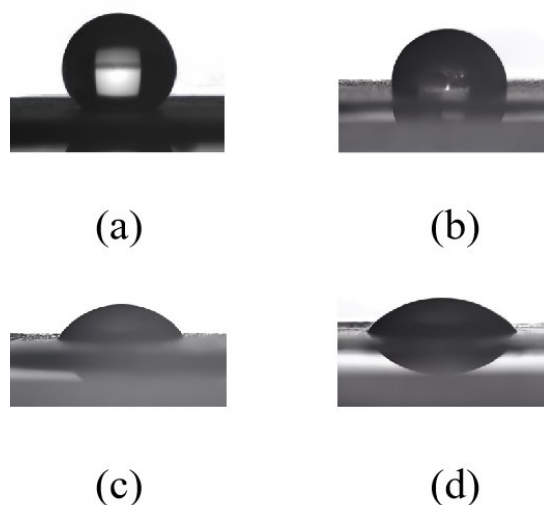
propanediol appeared, implying the successful synthesis of phenylalanine propylene ester. As shown in Figure. 2 (b), the characteristic peaks of ToSOH benzene ring and the H on methyl group at chemical shifts  $\delta=7.51-7.41$  ppm and 2.28 ppm had disappeared, indicating that the ToSOH protecting group has been completely removed. In addition, a methylene characteristic peak near the amide bond in the decanoyl chloride monomer appeared at around 2.03 ppm, indicating the successful synthesis of AA-PEAs.



**Figure 2.** The  $^1\text{H}$  NMR spectra of the polyesteramides.

### 3.2 Water Contact Angle Analysis

The wettability of the PCL/AA-PEAs fiber membranes was presented in Figure. 3. As shown in Figure. 3 (a), the PCL had a static contact angle of  $152^\circ$ , indicating a certain degree of hydrophobicity. With the increase content of AA-PEAs, the static contact angle of PCL fiber membrane gradually decreased, enhancing its hydrophilicity in Figure. 3. When the addition amounts of the AA-PEAs were 20% (b), 30% (c) and 40% (d), the contact angles of PCL/AA-PEAs fiber membranes were  $97.4^\circ$ ,  $47.5^\circ$  and  $44.9^\circ$ , respectively. In addition, Figure. 4. recorded the changes of the droplet in the fiber membranes over time. When the addition amount of AA-PEA was 20%, the contact angle gradually decreased after the droplet was added. However, when the addition amounts of AA-PEA were 30% and 40%, the contact angles rapidly reduced to  $53.4^\circ$ - $55.3^\circ$  within 30s. These results indicated that the addition of AA-PEAs effectively improved the hydrophilicity of PCL.



**Figure 3.** The water contact angles of PCL fiber membranes with different AA-PEAs contents.

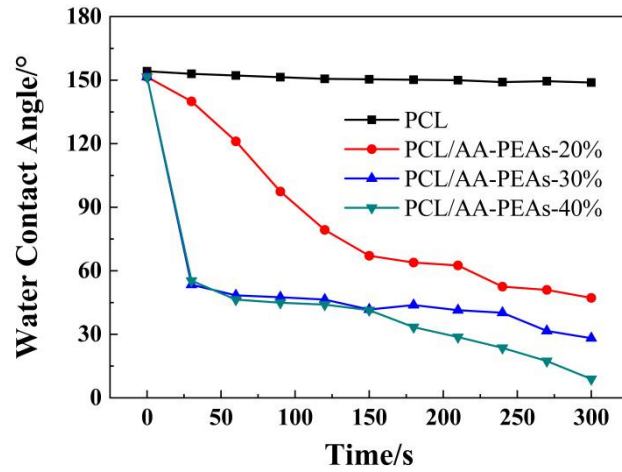


Figure 4. The changes of water contact angles over time.

### 3.3 Thermal Performances Analysis

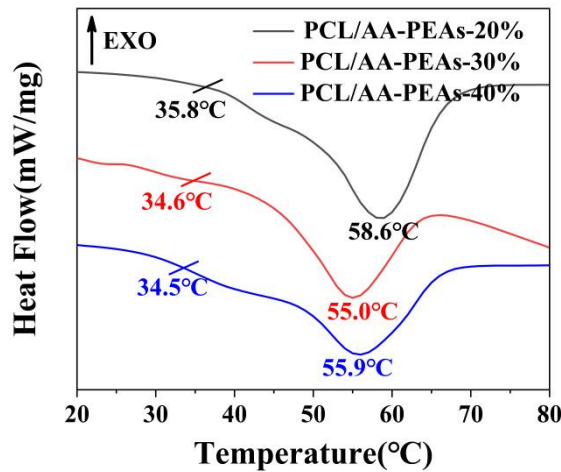


Figure 5. DSC curves of PCL/AA-PEAs fiber membranes.

Table 1. The thermal performances of PCL/AA-PEAs fiber membranes.

Sample	$T_g/^\circ\text{C}$	$T_m/^\circ\text{C}$	$T_{d5\%}/^\circ\text{C}$	$T_{d10\%}/^\circ\text{C}$
PCL	-53.0	56.6	335.12	352.03
PCL/AA-PEAs-20%	35.8	58.6	322.55	344.74
PCL/AA-PEAs-30%	34.6	55.0	320.33	337.34
PCL/AA-PEAs-40%	34.5	55.9	298.89	341.78

The relevant thermal performances were presented in Figure. 5 and Table 1. As shown in Figure. 5, the  $T_g$  of the PCL/AA-PEAs fiber membranes gradually decreased as the addition amounts of AA-PEAs. The trend of  $T_m$  change was irregular. The values of  $T_g$  for the PCL/AA-PEAs fiber membranes were 35.8°C (20% AA-PEAs), 34.6°C (30% AA-PEAs) and 34.5°C (40% AA-PEAs), respectively, which were lower than the human body temperature (37°C). The values of  $T_m$  were 58.6°C (20% AA-PEAs), 55.0°C (30% AA-PEAs) and 55.9°C (40% AA-PEAs), respectively, which were higher than that of the human body. This was suitable for artificial blood vessel materials. It could also be seen

from Table 1 that the thermal decomposition temperatures of 5% and 10% of pure PCL fiber membranes were 335.12°C and 352.03°C, respectively. The thermal decomposition temperatures of both 5% and 10% of PCL/AA-PEAs fiber membranes decreased as the adding amount of AA-PEAs, but the thermal decomposition temperature of 5% remained above 298°C, maintaining good thermal stability.

#### 4. Conclusion

The amino acid-based polyestaramides were successfully synthesized using L-phenylalanine, 1,3-propanediol and sebacyl chloride. The hydrophilicity of the PCL fiber membranes was significantly improved after adding the AA-PEAs. With the increase content of AA-PEAs, the static contact Angle of the PCL fiber membrane gradually decreased. When the amounts of AA-PEA were 20%, 30% and 40%, the water contact angles of the PCL/AA-PEAs fiber membranes were 64.7°, 57.5° and 44°, respectively. The values of  $T_g$  for the PCL fiber membrane were in the range of 34°C-35.8°C, which were lower than the human body temperature (37°C). The thermal decomposition temperatures of both 5% and 10% of PCL/AA-PEAs fiber membranes decreased as the adding amount of AA-PEAs, but the thermal decomposition temperature of 5% remained above 298°C, maintaining good thermal stability.

#### Acknowledgments

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