



## Development and Validation of RP-HPLC Method for the Simultaneous Estimation of Empagliflozin and Metformin Hydrochloride in Bulk Drug and Tablet Dosage Form.

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### KEYWORDS

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HPLC, Methanol,  
ICH guideline,  
Validation.

### ABSTRACT:

#### Background

Type 2 diabetes mellitus is a chronic condition that affects millions of people worldwide. The combination of Empagliflozin and Metformin hydrochloride in tablet form is commonly used for the treatment of this condition. Accurate and precise determination of these drugs in their combined dosage form is crucial for quality control and effective therapeutic outcomes.

#### Objective

To develop and validate a selective, accurate, and precise reverse phase high-performance liquid chromatographic (RP-HPLC) method for the simultaneous determination of Empagliflozin and Metformin hydrochloride in combined tablet dosage form.

#### Method

Chromatographic separation was achieved using a Cosmosil C18 column (250mm x 4.6ID, Particle size: 5 micron) with a mobile phase consisting of Methanol:KH<sub>2</sub>PO<sub>4</sub> Buffer (60:40). The retention times (RT) for Empagliflozin and Metformin hydrochloride were 6.7 and 4.1 minutes, respectively. The flow rate was set at 0.8 ml/min, and detection was performed at an ultraviolet wavelength of 227 nm. The method was validated according to ICH guidelines.

#### Result

The linearity ranges for Empagliflozin and Metformin hydrochloride were 1-5 µg/mL and 40-200 µg/mL, respectively, with regression coefficients (R<sup>2</sup>) of 0.9966 and 0.9971. Precision studies indicated that the % R.S.D. was less than 2%. The % assay of Empagliflozin and Metformin hydrochloride were 99.94% and 99.80%, respectively.

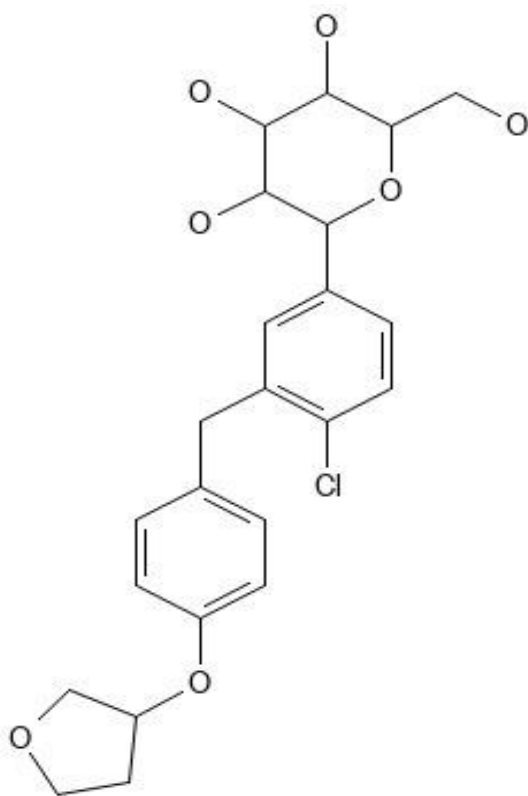
#### Conclusion

The developed RP-HPLC method is selective, accurate, and precise for the simultaneous determination of Empagliflozin and Metformin hydrochloride in combined tablet dosage form. This validated method complies with ICH guidelines and is suitable for routine quality control analysis in pharmaceutical settings.



## Introduction

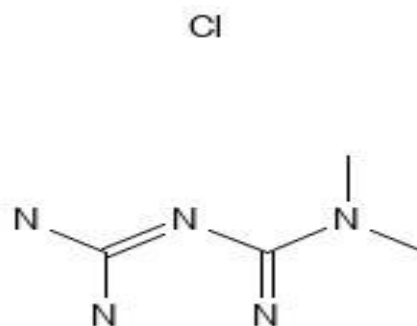
Diabetes is a long-term metabolous condition marked by elevated blood sugar levels. Type 2 diabetes is the most prevalent and typically affects adults, which occurs when the body became resistance to insulin or doesn't make sufficient insulin [1-2]. Empagliflozin is a medication belonging to the gliflozin class, which inhibits the sodium-glucose cotransporter-2 mechanism, with chemical name 1-chloro-4-[b-Dglucopyranos-1-yl]-2-[4-([S]- tetrahydrofuran-3-yl-oxy) benzyl, it assists in preventing sodium glucose transport protein from being reabsorbed into the blood after the kidneys have filtered it out. Its chemical formula is  $C_{23}H_{27}ClO_7$  & its molecular weight is 450.91 g/mol [3].



**Figure 1: Chemical structure of Empagliflozin**

When treating type 2 diabetes, metformin is typically recommended as the first line pharmacologic therapy. Metformin hydrochloride, also known as 1,1-dimethylimido dicarbonimidic diamide hydrochloride, is a medication in the biguanide class, it functions by enhancing the body's tissue's sensitivity to insulin and decreasing glucose production by the liver. Its molecular

formula is  $C_4H_{12}ClN_5$  and its molecular weight is 165.62 g/mol [4].



**Figure 2: Chemical structure of Metformin hydrochloride**

Literature survey showed that there are various techniques for estimation of both the drugs in combination as well as in alone using various analytical techniques like UV spectrophotometer [5-7], LC-MS/MS [8], RP-HPLC [9-16], UPLC [17-18].

## Materials and Methods

### Equipment

The chromatographic separation was carried out on Cosmosil C18 column (250mm x 4.6ID, Particle size: 5 micron), with UV detector with HPLC workstation software. Double beam UV-Visible spectrophotometer for spectroscopic determinations and Wensler high precision balance was used in the study for weighing.

### Chemicals and reagents

Empagliflozin & Metformin hydrochloride pure drugs (API), Combination of Empagliflozin and Metformin hydrochloride tablet (Jardiance Met), Water were purchased from Qualigens, Methanol was procured from Merck Specialties Private Limited and Potassium dihydrogen phosphate buffer from Hexon laboratories, Ortho-phosphoric acid.

### Chromatographic conditions

Mobile Phase consists Methanol:10mM  $KH_2PO_4$  Buffer (60:40) were used. The flow rate was 0.8ml/min with injection volume is 20 $\mu$ l. Ultra violet detection wavelength was obtained at 227nm & at room temperature; the separation was accomplished.



## Preparations of solution

### Standard stock solution (Preparation)

Accurately weighed (10mg of each of) Empagliflozin and Metformin hydrochloride were dissolved separately in 10ml of solvent in volumetric flasks A and B. The drug was sonicated for 5 min and finally made up to the mark gives 1000 ppm solution.

### Sample stock solution (Preparation)

Accurately weighed 20 tablets & average weight of each tablet was calculated & were ground to obtain fine powder. The average weight of 20 tablet was found to be 603.95 mg. In 603.95 mg contains API dose as 500 mg. So, to get 10mg of API will have to take 12.079 mg, and it was weighed and dissolved it into 10ml to get 1000 ppm of solution.

## Result and discussion

### Method validation

The method was validated in accordance with ICH criteria, and the parameters, including Linearity, Precision, Accuracy, LOD, LOQ, robustness and system suitability parameters was evaluated.



Figure 3: Chromatogram of Blank

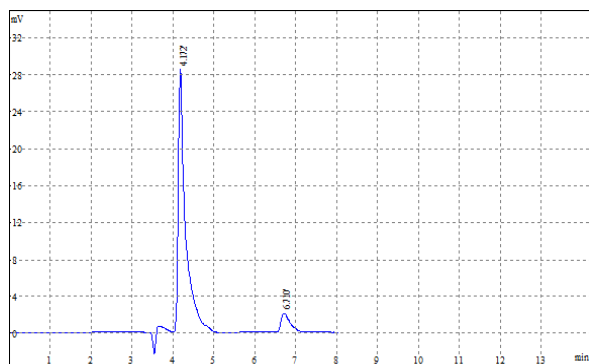


Figure 4: Optimized chromatogram of metformin HCL and Empagliflozin.

## Linearity

Linearity was studied with calibration curve by analyzing different concentration of range 1-5  $\mu\text{g/mL}$  for Empagliflozin & 40-200  $\mu\text{g/mL}$  for Metformin hydrochloride. The correlation coefficient ( $R^2$ ) for given drug was found to be 0.9966 and 0.9971 respectively. The calibration curve for given drug were shown in figure 5 and 6.

Sr. No.	Concentration	Area
1	1	70977
2	2	127135
3	3	193610
4	4	278742
5	5	341802

Table 1: Linearity data of Empagliflozin

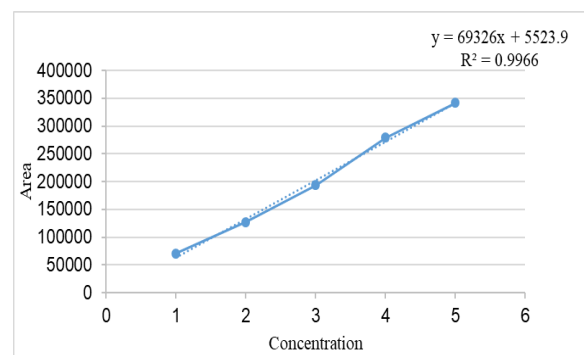
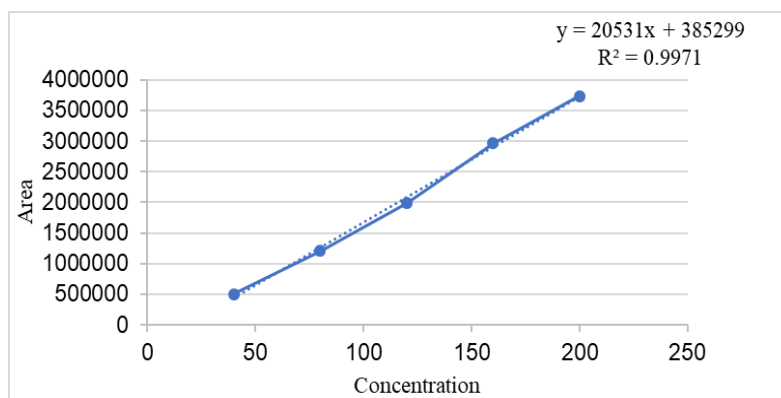


Figure 5: Calibration curve for Empagliflozin

Sr. No.	Concentration	Area
1	40	503302
2	80	1210095
3	120	1984545
4	160	2959474
5	200	3734875

Table 2: Linearity data of Metformin hydrochloride



**Figure 6: Calibration curve for Metformin hydrochloride**

### Precision

In order to measure repeatability (intra-day precision), drug solutions were analyzed on the same day and

Intermediate precision dealt with differences within the laboratory, such as various days, different equipment, different analysts, etc.

### Precision studies of Empagliflozin

Sr. No.	Conc.	Area	Standard Deviation		Accuracy	Precision
			Mean	SD	%SD	%RSD
1	3	193610	193894	1470.71139	0.7585131	0.26111922
	3	192586				
	3	195486				
2	3	137597	138181	537.848492	0.3892348	
	3	138656				
	3	138290				

**Table 3: Inter-day study of Empagliflozin**

Sr. No.	Conc.	Area	Standard Deviation		Accuracy	Precision
			Mean	SD	%SD	%RSD
1	3	193610	193894	1470.7114	0.7585131	0.1865489
	3	192586				
	3	195486				



2	3	218724	217661	1076.7539	0.4946931	
	3	216571				
	3	217688				

Table 4: Intraday study of Empagliflozin

## Precision studies of Metformin hydrochloride

Sr. No.	Conc.	Area	Standard Deviation		Accuracy	Precision
			Mean	SD	%SD	%RSD
1	120	1984545	1970123.3	17111.296	0.8685394	0.3505241
	120	1974609				
	120	1951216				
2	120	1908774	1913781.3	7135.026	0.3728235	
	120	1921951				
	120	1910619				

Table 5: Inter-day study of Metformin Hydrochloride

Sr. No.	Conc.	Area	Standard Deviation		Accuracy	Precision
			Mean	SD	%SD	%RSD
1	120	1984545	1970123.333	17111.2964	0.8685394	0.52610726
	120	1974609				
	120	1951216				
2	120	1985443	1985384	2472.02811	0.1245113	
	120	1987826				
	120	1982883				

Table 6: Intraday study of Metformin Hydrochloride

**Accuracy (% Recovery)**

The capacity of a procedure to recover a known amount that has been spiked at varying quantities to the assessed

sample. Recovery studies were performed at three distinct levels 50%,100%,150%. The solutions were analyzed for % Recovery.



Sr. No	% Composition	Area of standard (Area Units)	Area of sample (Area Units)	% Recovery (%)	Conc. Taken (ppm)	Conc. Found (ppm)
1	50% Recovery	193610	193463	99.92407417	3	2.997722225
2	100% Recovery	278742	277382	99.51209362	4	3.980483745
3	150% Recovery	341802	338538	99.04506118	5	4.952253059

Table 7: Recovery study of Empagliflozin

Sr. No	% Composition	Area of standard (Area Units)	Area of sample (Area Units)	% Recovery (%)	Conc. Taken (ppm)	Conc. Found (ppm)
1	50% Recovery	1984545	1983370	99.94079247	120	119.928951
2	100% Recovery	2959474	2958044	99.9516806	160	159.922689
3	150% Recovery	3734875	3732725	99.94243449	200	199.884869

Table 8: Recovery study of Metformin hydrochloride

**Limit of detection and limit of quantitation**

The assay method's detection/quantitation limits are the lowest concentrations that can be detected & quantitated. The following formulas were used to get the LOD and

LOQ values;  $LOD = 3.3 \sigma/S$  and  $LOQ = 10 \sigma/S$ , respectively. In this method,  $\sigma$  represents the standard deviation of the responses, while  $S$  is the mean of the calibration curve slopes.

Sr. No.	Drug	SD	Slope	LOD	LOQ
1	Empagliflozin	431.87	6932.6	0.205575253	0.6229553
2	Metformin HCL	764.748	82125	0.0307296	0.09312

Table 9: LOD&amp; LOQ of drugs

**Robustness**

The performance of a successful analytical technique is measured by how well it stands up to small but deliberate

variations. The robustness was performed by change in wavelength, change in pH.

Sr. No.	Change in parameter	Concentration	Area	Mean	SD	% RSD
1	Change in wavelength	2	127135	127026	890.051	0.7006858
		2	126086			
		2	127856			



2	Change in pH	2	127135	126908	658.919	0.5192087
		2	127424			
		2	126166			

Table 10: Robustness study of Empagliflozin

Sr. No.	Change in parameter	Concentration	Area	Mean	SD	% RSD
1	Change in wavelength	80	1210095	1215718	7140.6	0.5873562
		80	1223752			
		80	1213307			
2	Change in pH	80	1210095	1211664	6519.67	0.5380756
		80	1206072			
		80	1218825			

Table 11: Robustness study of Metformin hydrochloride

**Assay**

The assay performed by the marketed formulations (Jardiance met 12.5mg/500mg of EMP & MET.HCL).

The prepared sample and standard solution were injected into HPLC and peak areas were recorded. Final percentage amount of drug was calculated.

Sr. No	Drug	Concentration	Area of standard	Area of sample	% Assay
1	Empagliflozin	3 ppm	193610	193495	99.9406022
2	Metformin HCL	120 ppm	1984545	1980581	99.8002565

Table 12: Assay of samples

**Conclusion**

For the determination of Empagliflozin and Metformin HCL in mixed dosage form, a simple, precise and exact approach was established. All results have %RSD of less than 2%, indicating a high degree. Hence the suggested method was simple to use, affordable, efficient and suitable for routine examination of combination dose form of Empagliflozin and Metformin HCL. The approach was successfully employed for the simultaneous estimation of EMP & MET.HCL in solid dosage form and was verified in accordance with ICH guidelines.

**Abbreviations**

RP-HPLC: Reverse Phase High-Performance Liquid Chromatography

SGLT2: Sodium- glucose co- transporter

UV: Ultraviolet

LOD: Limit of detection

LOQ: Limit of quantitation

PPM: Parts per million

NLT: Not less than

RSD: Relative standard deviation

NMT: Not more than

R.T: Retention time

µg/ml: Microgram per milliliter



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## Conflict of Interest

There is no conflict of interest.

## Funding Source

No

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