



Sustainable Textile Dyes Pollution Control with Metal Doped Iron Oxide Nanoparticles

Pushpendra Rai^{1*}, Dnyaneshwar Pacharne², Santosh Mani³, Jitendra Satam⁴

¹ Science & Humanities Department, K J Somaiya College of Engineering, Somaiya Vidyavihar University, Mumbai, India

² Somaiya Institute of research & Consultancy (SIRAC), Somaiya Vidyavihar University, Mumbai, India

³ Science & Humanities Department, K J Somaiya College of Engineering, Somaiya Vidyavihar University, Mumbai, India

⁴ Science & Humanities Department, K J Somaiya College of Engineering, Somaiya Vidyavihar University, Mumbai, India

(Received: 16 September 2024

Revised: 11 October 2024

Accepted: 11 December 2024)

KEYWORDS

Doped Fe₃O₄,
Magnetic
nanoparticle, Dyes
adsorption, Langmuir
isotherm, Freundlich
Isotherm

ABSTRACT:

The discharge of dyes in aquatic system presents significant environmental and public health problems. This study examines the potential of gadolinium doped iron oxide nanoparticles (Gd-Fe₃O₄) as a sustainable adsorbent for dye removal from contaminated water. Gd-Fe₃O₄ nanoparticles were synthesized using a cost-effective co-precipitation method. The doping of gadolinium improved the surface properties of Fe₃O₄, making it more suitable for the adsorption removal of dyes from wastewater. The characterization of synthesized Nano particles was done using XRD, TEM techniques. The adsorption and removal efficiency of dyes on Gd-Fe₃O₄ were optimized by examining various parameters, including dye and adsorbent dosage, temperature, and pH using batch adsorption experiments. The results showed that increasing the dosage of Gd-Fe₃O₄ enhanced removal efficiency, with optimal performance observed at low pH levels. Langmuir and Freundlich adsorption isotherms were utilized to understand adsorption mechanism and removal capacity of Gd-Fe₃O₄ for the two textile dyes alizarin yellow (AY) and acid orange 10 (AO10). The findings demonstrate that Gd-Fe₃O₄ is highly effective in adsorbing dyes, making it a promising and sustainable option for mitigating dye pollution in aquatic environments.

1. Introduction

Water pollution from industrial dyes is a critical environmental issue, posing risks to ecosystems and public health due to the toxicity and persistence of these contaminants. Approximately 7,00,000 tons of synthetic dyes are produced each year for the global textile industry, with about 10 – 20 % of these dyes being released into the environment as wastewater after the dyeing and processing stages [1,2]. It is anticipated that dye production will rise in parallel with the projected growth in textile fibre production. Dyes are used extensively in various aspects of daily life, including clothing, cosmetics, paper and food processes [3, 4, 5]. They are inherently mutagenic and carcinogenic, which leads to severe health problems such as kidney dysfunction, liver complications, and central nervous system damage [6, 7, 8]. It is utmost important to

remove these impurities from water. Historically, various methods have been employed to remove dyes from wastewater, including chemical, physical, and biological approaches [9, 10, 11 12, 13]. Among these, adsorption is considered to be practical and cost-effective technique for treating industrial wastewater. Common adsorbents used for this purpose include agricultural solid waste, fly ash activated carbon, zeolite, functionalized graphene, magnetic Nanoparticles. [14, 15, 16, 17, 18, 19, 20]. Iron oxide nanoparticles such as Fe₃O₄, Fe₂O₃, zero valent ions are commonly used adsorbents for removal of metal ions, dyes and other pollutants from waste water. [21, 22, 23]. The problem associated with iron oxide Nano panicles are reduced surface area due to clumping of particles and leaching of adsorbent in acidic medium. In this study we have tried to improve these limitations by doping the iron oxide with gadolinium and used it as

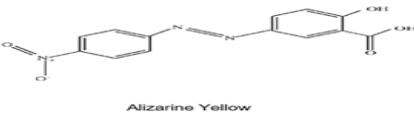
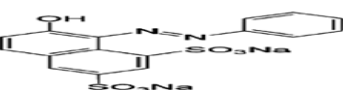


adsorbent to remove the anionic dyes from wastewater. Two dyes alizarin yellow (AY) and acid orange 10 the removal of dyes. Table 1 exhibits the chemical structures of the under investigated dyes. The influence of initial concentration, temperature, and pH on the

(AO10), were used to study

removal of dyes was also examined. Two models for the equilibrium data, the Langmuir and Freundlich isotherm equations, were employed.

Table 1. Chemical structure and Colour Index Number of Aniondyes Alizarin Yellow and Acid orange 10

Dye Name	Chemical Structure
Alizarin Yellow (CI 14025)	
Acid Orange 10 (CI 16230)	

2. Experimentals

2.1. Reagents

All the chemicals used in the studies were of analytical grade purity and used without further purification. $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$ (99%, pure) and $\text{Gd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ (99%, pure) and were purchased from Sigma-Aldrich. Alizarin Yellow (AY) and Acid orange 10 (AO 10) were obtained from SD Fine Chemicals.

2.2. Synthesis of adsorbent

Gadolinium doped Fe_3O_4 nanoparticles were prepared via the co precipitation method. 25 ml of 0.2M Ferrous sulphate hepta hydrate ($\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 98% pure) is mixed with 25 ml of 0.1M Ferric nitrate nona hydrate ($\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, 98% pure) the mixture added. To this mixture 50 ml of 0.04 M gadolinium nitrate hexa hydrate ($\text{Gd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, 98% pure) is added with constant stirring for 30 minutes. Then 25 % NaOH solution is added dropwise till the pH of solution is 11 under constant stirring for 2 hours in nitrogen

environment. The precipitate obtained was washed several times with deionized water and dried at 500°C in muffle furnace for 5 hours and stored and utilized as adsorbent.

2.3. Adsorption Study

A batch adsorption procedure was conducted to evaluate the effects of initial adsorbent dose, dye concentration, pH, temperature, and contact time. In this experiment, 0.02 g of adsorbent was mixed with 25 ml of dye solution in an Erlenmeyer flask at room temperature. To investigate the influence of each parameter, one parameter was varied while keeping the others constant at their optimal conditions: pH, agitation speed of 150 rpm, contact time of 120 minutes, and dye concentration of 150 mg/L. After adsorption, the solutions were centrifuged, and the absorbance of the supernatant was measured at the maximum wavelength (λ_{max}) to determine the dye content. The amount of dye adsorbed (q) was calculated using a mass balance equation.

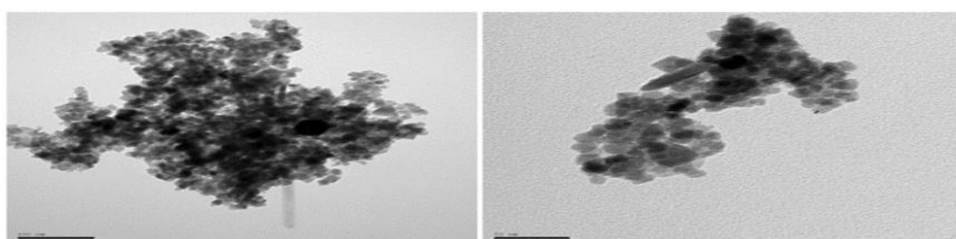


Figure 1. TEM micrograph of Gd-doped Fe_3O_4 nanoparticles



$$\% \text{ Removal efficiency} = \frac{C_0 - C_e}{C_0} \times 100$$

Where C_0 and C_e is the initial and equilibrium concentration of dye in the solution respectively (mg/L), V is the volume of solution (L), m (g) is the mass of adsorbent used.

2.4 Characterization methods

X-ray diffraction was used to determine the crystalline structure and size of the nanoparticles. The XRD study was performed at IIT Bombay, SAIF facilities using Cu X ray tube with fixed anode. TEM (Tunnelling Electron Microscopy) was used to analyse surface characteristics of synthesized Gd-Fe₃O₄. HR-TEM 300 kV JEOL JEM 2100F at IIT Bombay, SAIF facilities was used to analyse the surface characteristics of synthesized nanoparticle. The zeta potential study of synthesized Gd-Fe₃O₄ were carried out

3. Results and Discussions:

3.1 Morphological and structural properties of Gd doped Fe₃O₄:

Various techniques are employed to characterize the Gd-doped Fe₃O₄ nanoparticles post-synthesis. The surface characterization of the Gd-doped Fe₃O₄ nanoparticles is done using TEM. Figure 1 shows a representative TEM image of the synthesized gadolinium-doped Fe₃O₄ nanoparticles with 50 nm scale bar. The TEM analysis revealed that the nanoparticles exhibit a spherical to nearly spherical morphology with a tendency to form aggregates this aggregation is due to magnetic interaction due to Fe₃O₄ materials. The particle size was determined to be in the range of 10 to 30 nm, which is consistent with the expected dimensions for nanoparticles synthesized using the co-precipitation method.

Figure 2 shows the powder X-ray diffraction patterns for the as-synthesized Gd-doped Fe₃O₄ nanoparticles. The XRD pattern reveals peaks at approximately 2θ values of 30.3°, 34.5°, 44.4°, 54.4°, 56.5°, and 63.5°, corresponding to the (220), (311), (400), (422), (511), and (440) planes, respectively. These peaks align well with the literature [24, 25]. The doping of gadolinium does not distort the observed 'd' values and peak intensities correspond to the crystalline spinel form of Fe₃O₄ nanoparticles (JCPDS Card No. 01-0629).

3.2 Adsorption studies on Gd doped Fe₃O₄

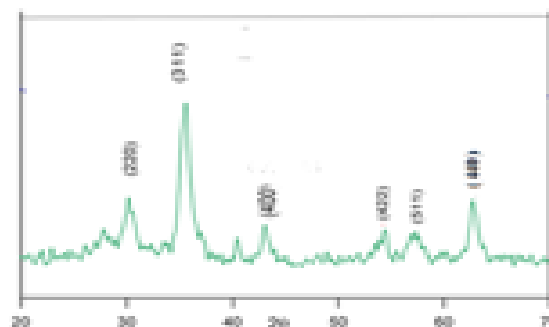


Figure 2. XRD of Gd-doped Fe₃O₄ nanoparticles

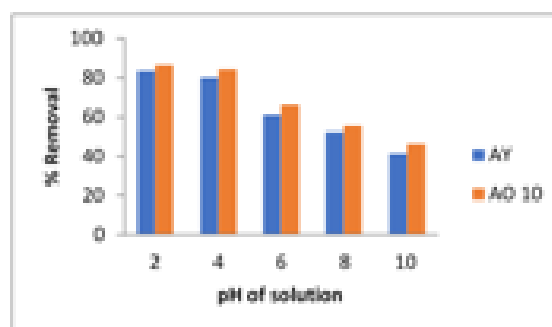


Figure 3. Effect of pH on % removal of dyes

The dyes from the polluted water were removed using Gd doped Fe₃O₄ as an adsorbent. This removal of dyes is based on three major effects.

3.2.1 Effect of pH

The pH of the solution is an important factor that affects the surface charge of adsorbent and ionization of dyes molecules. For carrying out the study to understand the effect of on removal of dyes 25 ml of 150 ppm of dye solution was equilibrated with 0.02 g of Gd doped Fe₃O₄ and pH of solution was varied from 2 to 10. Figure 3 shows the removal efficiency of dyes at various pH of the dyes solution. It can be seen that removal efficiency of AY and AO10 was maximum in acidic and then it falls gradually from pH 6 to pH 10. The point of zero charge for Gd doped Fe₃O₄ was found to be around 6.8 which were in agreement with previous reported work. Maximum removal in acidic condition can be explained by strong electrostatic attraction between positively charge adsorbent and negatively charge dyes molecule [24, 26]. The decrease in removal



efficiency at higher pH is attributed to negative surface charge on Gd- Fe_3O_4 .

3.3.2 Effect of Contact Time and amount of adsorbent

The study focused on assessing the influence of adsorbent quantity and contact time on the efficiency of dye removal. By adjusting the adsorbent concentrations at a solution pH of 4 and maintaining a temperature of 25°C, with an initial dye concentration of 150 ppm (as shown in Figure 4a), it was observed that increasing the adsorbent dose improved the dye removal efficiency due to the enhanced surface of adsorbent available for adsorption. Notably, the adsorption process reached its maximum efficiency at 0.02 g of adsorbent; further increases in adsorbent quantity did not significantly enhance dye removal, suggesting a saturation point where additional adsorbent no longer contributes to higher efficiency.

Moreover, the effect of contact time, depicted in Figure 4b, revealed that optimal dye removal was achieved within 90 minutes. Beyond this duration, no further increase in removal efficiency was observed. In fact, exceeding this threshold led to a decline in effectiveness due to the high mixing rate, which facilitated desorption and reduced the dye removal efficiency [27, 28]. This study introduces a nuanced understanding of the limits of adsorbent dosage and contact time, highlighting the importance of optimizing these parameters to maximize dye removal efficiency in nanoparticle-based adsorption processes.

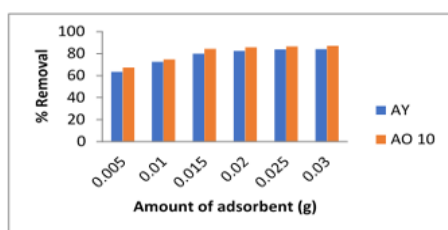


Figure 4 b Effect of amount of adsorbent

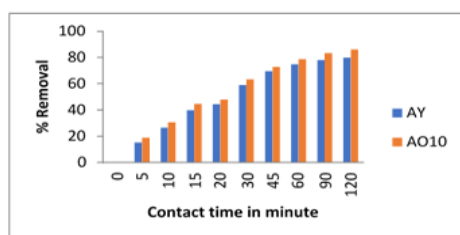


Figure 4 b. Effect of contact time On % Removal of dyes

3.3.3 Adsorption isotherms

Freundlich and Langmuir models were used to determine the adsorption efficiency, and to describe adsorption behaviour. The Langmuir isotherm model assumes that adsorption occurs as a monolayer on homogeneous surfaces, where each adsorption site is identical and has an equal affinity for the adsorbate. In contrast, the Freundlich isotherm is an empirical model that accounts for adsorption on heterogeneous surfaces, where adsorption sites have varying affinities for the adsorbate. The comparative linear forms of these two isotherms provide insights into the nature of the adsorption process and help in understanding the underlying mechanisms. This study introduces a novel approach by analysing the adsorption behaviour

using both models, offering a comprehensive evaluation of the adsorption process on nanoparticle surfaces. The linear representations of the isotherms are as follows:

Langmuir adsorption isotherm: $C_e/Q_e = C_e/Q_{max} + 1/K_L Q_{max}$ ----- (3)

Freundlich adsorption isotherm: $\ln Q_e = \ln K_F + 1/n \ln C_e$ ----- (4)

Where C_e is the concentration of the dyes, Q_e is the adsorption capacity, K_L is the Langmuir constant, Q_{max} is the maximum adsorption capacity per unit mass of the adsorbent, Freundlich constant K_F represents the adsorption capacity and $1/n$, n represents the adsorption strength

The linear forms of the Langmuir and Freundlich isotherms were plotted, with the variables C_e and q_e shown in Figure 5. The parameters for the Langmuir and Freundlich isotherms determined and summarized in Table 2. The maximum adsorption capacity (Q_{max}) determined by the Langmuir model is 102.04 mg/g and 117.45 for alizarin yellow and acid orange 10 respectively. However, the findings suggest that the Langmuir isotherm does not adequately describe the adsorption behaviour of alizarin yellow. The R^2 values for the Langmuir and Freundlich models for alizarin yellow were 0.9783 and 0.9932, respectively, indicating that the Freundlich isotherm provides a better fit for alizarin yellow adsorption on Gd- Fe_3O_4 .

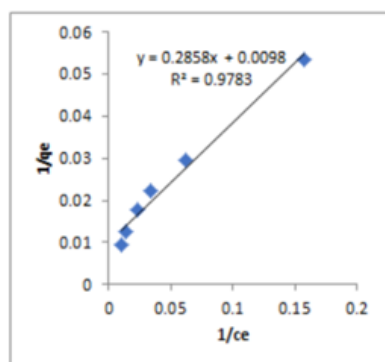


Figure 5. a Langmuir adsorption isotherm

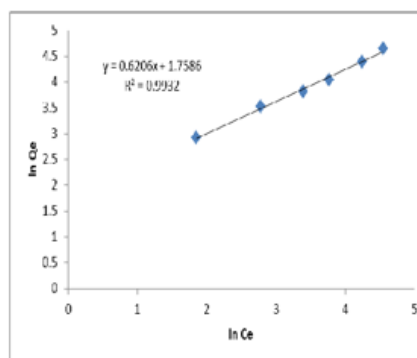


Figure 5 b Freundlich adsorption isotherm

For Alizarin Yellow on Gd-Fe₃O₄

Table 2. Langmuir and Freundlich adsorption isotherm constant

Langmuir Adsorption Constant	Alizarine Yellow	Acid Orange	Freundlich Adsorption Constant	Alizarine Yellow	Acid Orange
		10			10
Q max	102.04	117.45	K _F	5.80	7.45
K _L	0.0342	0.0456	1/n	0.6206	0.74350
R ²	0.9783	0.9567	R ²	0.9932	0.9785

6. Conclusion

In this study, a novel gadolinium-doped Fe₃O₄ adsorbent was synthesized using an eco-friendly and cost-effective method, showing promise for large-scale production. The removal of harmful textile dyes from contaminated water using Gd-doped Fe₃O₄ nanoparticles demonstrates significant potential in dye clean-up processes. The dye removal efficiency was optimized by adjusting parameters such as pH, contact time, and the dosages of both adsorbent and adsorbate. The results indicated that the Gd-doped Fe₃O₄ nanoparticles are highly effective in dye removal. The adsorption capacity of gadolinium-doped Fe₃O₄ for alizarine yellow (AY) was determined to be 102.04 mg/g. The adsorption of AY dye on the doped Fe₃O₄ followed the Freundlich isotherm model, with an R² value of 0.9992, suggesting that this adsorbent is highly effective for removing the dyes from wastewater.

Reference

- Khan, S., Noor, T., Iqbal, N., & Yaqoob, L. (2024). Photocatalytic Dye Degradation from Textile Wastewater: A Review. In *ACS Omega* (Vol. 9, Issue 20, pp. 21751–21767). American Chemical Society. <https://doi.org/10.1021/acsomega.4c00887>
- Benkhaya, S., M'rabet, S., & el Harfi, A. (2020). A review on classifications, recent synthesis and applications of textile dyes. In *Inorganic Chemistry Communications* (Vol. 115). Elsevier B.V. <https://doi.org/10.1016/j.inoche.2020.107891>
- Chandanshive, V. v., Kadam, S. K., Khandare, R. v., Kurade, M. B., Jeon, B. H., Jadhav, J. P., & Govindwar, S. P. (2018). In situ phytoremediation of dyes from textile wastewater using garden



- ornamental plants, effect on soil quality and plant growth. *Chemosphere*, 210, 968–976.
4. Burkinshaw, S. M., & Salihu, G. (2013). The wash-off of dyeings using interstitial water. Part 4: Disperse and reactive dyes on polyester/cotton fabric. *Dyes and Pigments*, 99(3), 548–560.
 5. Yuan, H., Chen, L., Cao, Z., & Hong, F. F. (2020). Enhanced decolourization efficiency of textile dye Reactive Blue 19 in a horizontal rotating reactor using strips of BNC-immobilized laccase: Optimization of conditions and comparison of decolourization efficiency. *Biochemical Engineering Journal*, 156, 107501.
 6. Yong, C.Q.Y., Valiyaveetil, S. and Tang, B.L., 2020. Toxicity of dyess and nanoplastics in mammalian systems. *International journal of environmental research and public health*, 17(05), p.1509.
 7. Ramamurthy, K., Priya, P. S., Murugan, R., & Arockiaraj, J. (2024). Hues of risk: investigating genotoxicity and environmental impacts of azo textile dyes. In *Environmental Science and Pollution Research* (Vol. 31, Issue 23, pp. 33190–33211). Springer. <https://doi.org/10.1007/s11356-024-33444-1>
 8. Porkodi, M., Brahmane, M. P., Pathan, M. A., Poojary, N., Singh, S., Harshavarthini, M., & Nagpure, N. S. (2024). Indigo dyes: Toxicity, teratogenicity, and genotoxicity studies in zebrafish embryos. *Mutation Research - Genetic Toxicology and Environmental Mutagenesis*, 896, 503752.
<https://doi.org/10.1016/J.MRGENTOX.2024.503752>
 9. Quintero A, J. D., Gómez-García, M. Á., & Dobrosz-Gómez, I. (2024). The scope of alum coagulation-flocculation assisted by slaked lime for the treatment of industrial wastewater containing highly concentrated Acid Black 194 dye. Optimization, molecular weight distribution and toxicity analysis. *Results in Engineering*, 23, 102676.
<https://doi.org/10.1016/J.RINENG.2024.102676>
 10. Dobrosz-Gómez, I., Quintero-Arias, J. D., & Gómez-García, M. Á. (2024). Coagulation-Flocculation - Fenton-Neutralization sequential process for the treatment of industrial effluent polluted with AB194 dye. *Case Studies in Chemical and Environmental Engineering*, 9, 100720.
<https://doi.org/10.1016/J.CSCEE.2024.100720>
 11. Jamee, R., & Siddique, R. (2019). Biodegradation of synthetic dyes of textile effluent by microorganisms: An environmentally and economically sustainable approach. *European Journal of Microbiology and Immunology*, 9(4), 114–118. <https://doi.org/10.1556/1886.2019.00018>
 12. Khan, I., Saeed, K., and Khan, I., 2019. Nanoparticles: Properties, applications, and toxicities. *Arabian Journal of Chemistry*, 12(7), pp.908-931.
 13. Thulasingh, A., Ananthkrishnan, K., Raja, A., & Kannaiyan, S. (2024). Bioprospecting of Novel and Industrially Appropriate Enzymes: a Review. In *Water, Air, and Soil Pollution* (Vol. 235, Issue 1). Institute for Ionics.
<https://doi.org/10.1007/s11270-023-06831-6>
 14. Singh, P., Swetanshu, Yadav, R., Erfani, H., Jabin, S., & Jadoun, S. (2024). Revisiting the modern approach to manage agricultural solid waste: an innovative solution. In *Environment, Development and Sustainability* (Vol. 26, Issue 7, pp. 16337–16361). Springer Science and Business Media B.V.
<https://doi.org/10.1007/s10668-023-03309-7>
 15. Rai, P. B., Banerjee, S. S., & Jayaram, R. v. (2007). Removal of disperse dyes from aqueous solution using sawdust and BDTDA-sawdust. *Journal of Dispersion Science and Technology*, 28(7), 1066–1071.
<https://doi.org/10.1080/01932690701524752>
 16. Zhang, S., Yu, L., Zhang, Y., Liu, Q., Xia, J., Tian, J., Zhang, H., & Lu, X. (2024). Removal of anionic dyes from wastewater using fly ash based adsorbent. *Desalination and Water Treatment*, 317, 100007.
<https://doi.org/10.1016/J.DWT.2024.100007>



17. Kumar, N., Pandey, A., Rosy, & Sharma, Y. C. (2023). A review on sustainable mesoporous activated carbon as adsorbent for efficient removal of hazardous dyes from industrial wastewater. *Journal of Water Process Engineering*, *54*, 104054. <https://doi.org/10.1016/J.JWPE.2023.104054>
18. Gadore, V., Mishra, S. R., Yadav, N., Yadav, G., & Ahmaruzzaman, M. (2024). Advances in zeolite-based materials for dye removal: Current trends and future prospects. *Inorganic Chemistry Communications*, *166*, 112606. <https://doi.org/10.1016/J.INOCHE.2024.112606>
19. Liu, T., Aniagor, C. O., Ejimofor, M. I., Menkiti, M. C., Wakawa, Y. M., Li, J., Akbour, R. A., Yap, P. S., Lau, S. Y., & Jeevanandam, J. (2023). Recent developments in the utilization of modified graphene oxide to adsorb dyes from water: A review. *Journal of Industrial and Engineering Chemistry*, *117*, 21–37. <https://doi.org/10.1016/J.JIEC.2022.10.008>
20. Liu, T., Aniagor, C. O., Ejimofor, M. I., Menkiti, M. C., Wakawa, Y. M., Li, J., Akbour, R. A., Yap, P. S., Lau, S. Y., & Jeevanandam, J. (2023). Recent developments in the utilization of modified graphene oxide to adsorb dyes from water: A review. *Journal of Industrial and Engineering Chemistry*, *117*, 21–37. <https://doi.org/10.1016/J.JIEC.2022.10.008>
21. Dong, L., Chen, G., Liu, G., Huang, X., Xu, X., Li, L. Abd El-Aty, A. M. (2022). A review on recent advances in the applications of composite Fe₃O₄ magnetic nanoparticles in the food industry. *Critical Reviews in Food Science and Nutrition*, *64*(4), 1110–1138. <https://doi.org/10.1080/10408398.2022.2113363>
22. Gopal Samy, B., Jegatheesan, K., Karthik, R. (2024). Arsenic elimination from groundwater through plant-mediated magnetite nanoparticles synthesis and its characterization. *Environmental Engineering and Management Journal*. *23*. 10.30638/eemj.2024.009.
23. Rodríguez-Rasero, C., Montes-Jimenez, V., Alexandre-Franco, M. F., Fernández-González, C., Píriz-Tercero, J., & Cuerda-Correa, E. M. (2024). Use of Zero-Valent Iron Nanoparticles (nZVIs) from Environmentally Friendly Synthesis for the Removal of Dyes from Water—A Review. In *Water (Switzerland)* (Vol. 16, Issue 11). Multidisciplinary Digital Publishing Institute (MDPI). <https://doi.org/10.3390/w16111607>
24. Chaudhary, G. R., Saharan, P., Kumar, A., Mehta, S. K., Mor, S., & Umar, A. (2013). Adsorption studies of cationic, anionic and azo-dyes via monodispersed Fe₃O₄ nanoparticles. *Journal of Nanoscience and Nanotechnology*, *13*(5), 3240–3245. <https://doi.org/10.1166/jnn.2013.7152>
25. Kiani, M. N., Butt, M. S., Gul, I. H., Saleem, M., Irfan, M., Baluch, A. H., Akram, M. A., & Raza, M. A. (2022). Synthesis and Characterization of Cobalt-Doped Ferrites for Biomedical Applications. *ACS Omega*. <https://doi.org/10.1021/acsomega.2c05226>
26. Vatankhah, G., Parsa, F., Jafari, D., & Esfandyari, M. (2023). Evaluation of adsorptive performance of Mn-doped Fe₂O₄ nanoparticles loaded on activated carbon in removal of boron ions from synthetic wastewater. *Biomass Conversion and Biorefinery*. <https://doi.org/10.1007/s13399-023-04695-8>
27. Khader, E. H., Khudhur, R. H., Abbood, N. S., & Albayati, T. M. (2023). Decolourisation of Anionic Azo Dye in Industrial Wastewater Using Adsorption Process: Investigating Operating Parameters. *Environmental Processes*, *10*(2). <https://doi.org/10.1007/s40710-023-00646-7>
28. Kannan, N., & Veemaraj, T. (2009). Removal of lead(II) ions by adsorption onto bamboo dust and commercial activated carbons - A comparative study. *E-Journal of Chemistry*, *6*(1), 247–256. <https://doi.org/10.1155/2009/515178>