

## INFLUENCE OF EARTH COMPOSITION ON ADSORPTION CAPACITY OF METHYLENE BLUE DYE

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**ABSTRACT.** Final properties of unfired earth are influenced by composition of earth mixtures. Methylene blue test could be useful method for analysis of earth composition. This would facilitate of designing unfired earth building structures because composition of natural earth is various. Principle of methylene blue test is measure of amount of adsorbed methylene blue dye by clay. The essential component of earth mixtures is clay because clay fulfils a function of binder. Experimental measure of adsorption capacity of individual kind of clay is described in this paper. Adsorption capacity was investigated in montmorillonite, kaolinite, illite-kaolinite and illite clays. The obtained results show that the adsorption capacity of clays is significantly different.

**KEYWORDS:** Adsorption capacity, clay, methylene blue dye, methylene blue test.

### 1. INTRODUCTION

Unfired earth is a building material which had become minor in 2nd half of 20th century because of modern building materials such as steel or concrete have become readily available. Nowadays, the unfired earth is getting back to forefront of interest for its properties that fit into principles of a sustainable building and improving microclimate in interiors [1–4]. Earth mixture is a basic material for production of unfired earth constructions. Uncertain composition of natural earth is the main reason why using of unfired earth in construction is complicated. It is because of final properties of unfired earth constructions are greatly influenced by the earth composition [4, 5]. Methylene blue test is described in standard ČSN EN 933-9. Methylene blue test could be a good method for analysis of the earth composition. Basic idea of this research is that every kind of clay (main component of earth mixture) has different adsorption capacity of methylene blue dye. If adsorption capacity of individual clay is known, this test could be a good method for analysing earth composition [5–8].

This paper is focused on experimental determination of adsorption capacity of clay by methylene blue test. Four kinds of clay were investigated (montmorillonite, kaolinite, illite-kaolinite, illite). Minimum number of measurements for each investigated material was 3. The result of this research is the determination of the adsorption capacity of mentioned clay and determination of dependence between the amount of adsorbed dye and amount of clay in earth.

### 2. DESCRIPTION OF EXPERIMENTAL MEASUREMENT

A burette, a beaker, a filter paper, a magnetic stirrer and a glass rod are basic equipment for methylene

blue test. Solution of methylene blue dye (methylthioninium chloride -  $C_{16}H_{18}ClN_3S$ ) by concentration 10 g/l is used. Earth samples are produced from earth and distilled water. Methylene blue solution is inserted into earth sample by a burette (Fig. 1).



FIGURE 1. An earth sample with methylene blue solution.

Earth sample with the solution is stirred on a magnetic stirrer 1 minute for each 1 millilitre of solution. After that a drop of the mixture is placed on a filter paper. This process is repeated and each sample drop with increasing amount of methylene blue solution is marked (Fig. 2). Methylene blue test is finished when a blue ring spreads around a drop sample (Fig. 3) because clay has already adsorbed the maximum amount of methylene blue dye.

Amount of dye adsorbed depends on a kind and amount of clay. Amount of dye adsorbed is determined by the Eq. 1. Amount of dye adsorbed is defined as the weight amount of dye in grams that is adsorbed by 1 kilogram of test material.

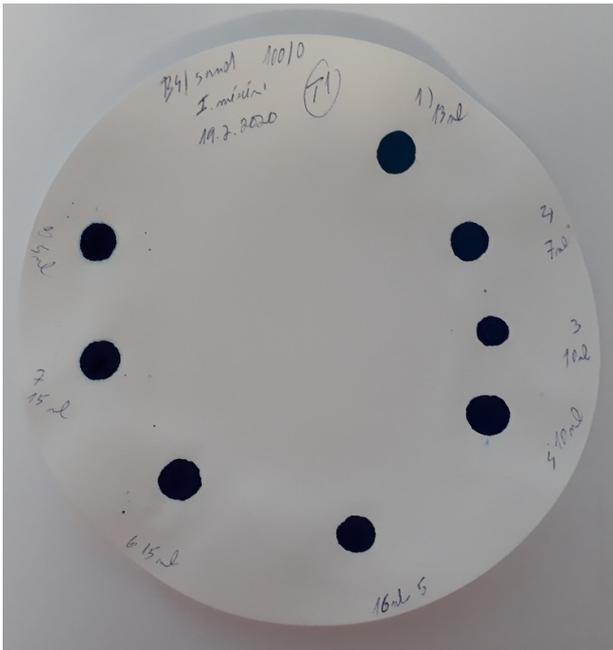


FIGURE 2. A drop of the mixture is placed on a filter paper.

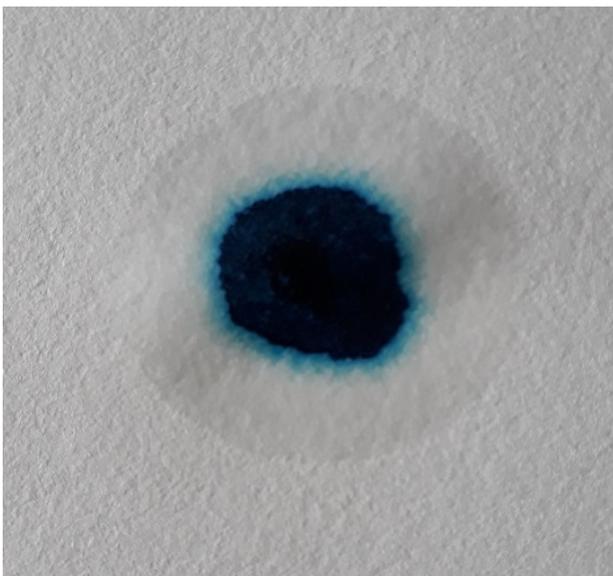


FIGURE 3. A result of methylene blue test.

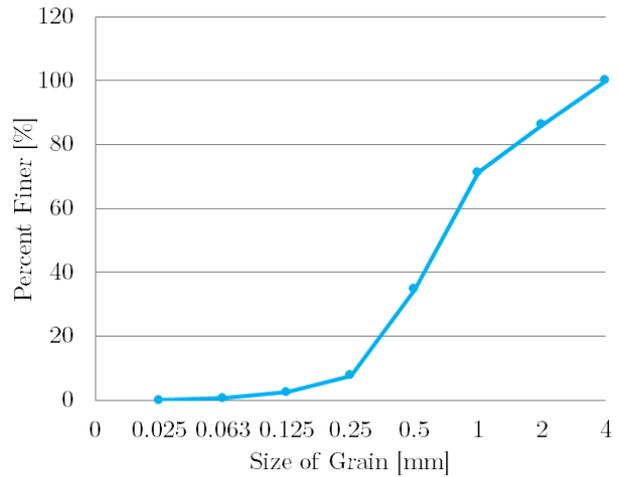


FIGURE 4. Grain curve of sand.



FIGURE 5. Clay powder.

samples. This solid part is always 15 g. Distilled water is always 75 g. Distilled water serves as a medium for adsorption.

4 clay/sand ratios are used for each kind of clay. 54 measurements are performed on 16 types of samples. The minimum number of measurements for each sample type was 3. Table 2 shows composition of samples, amount of components and a number of measurements.

Mark of a sample contains mark of clay and percentage number of clay in a sample. Table 2 shows mark of samples.

### 3. INVESTIGATED MATERIAL

Earth samples are produced in laboratory from sand, clay powder (Fig. 5) and distilled water. A grain curve of sand is shown in Fig. 4. 4 kinds of clay are tested (montmorillonite, kaolinite, illite-kaolinite, illite). Industrial marking which is used in this paper too and chemical composition are shown in Table 1.

Earth samples are suspension of clay and sand in distilled water. Clay and sand are mixed in prescribed ratio (Table 2) and it is solid part of earth

### 4. ADSORPTION CAPACITY OF CLAY

Adsorption capacity is very different for each kind of clay. The highest adsorption capacity is found for montmorillonite clay (GEM), lower for kaolinite clay (B4), even lower for illite-kaolinite clay (KR) and the lowest for illite clay (AGL). Table 3 and Figure 6 shown results from methylene blue test.

Maximum average amount of adsorbed dye 88 g/kg ( $\sigma = 3.8$  g/kg) is calculated for GEM-100. The clay

Kind of clay	Mark of clay	AMM [ml/g]	SiO <sub>2</sub> [%]	Al <sub>2</sub> O <sub>3</sub> [%]	Fe <sub>2</sub> O <sub>3</sub> [%]	TiO <sub>2</sub> [%]	CaO [%]	MgO [%]	Na <sub>2</sub> O [%]	K <sub>2</sub> O [%]
Montmorillonite	GEM	17	50.51	31.2	3.37	0.86	0.4	0.42	0.08	1.62
Kaolinite	B4	4.5	58.13	24.29	4.7	1.21	0.13	0.5	0.5	3.96
Illite-kaolinite	KR	8.4	59.31	24.71	3.37	1.09	0.19	0.4	0.3	2.82
Illite	AGL	29.4	56.57	18.4	9.72	1.16	1.12	2.54	0.18	2.91

TABLE 1. Chemical composition of used clays.

Clay	Mark of sample	Clay/sand ratio [-]	Amount of distilled water [g]	Amount of clay [g]	Amount of sand [g]	Number of measurements [-]
Montmorillonite	GEM-100	100/0	75	15	0	3
	GEM-75	75/25	75	11.25	3.75	4
	GEM-50	50/50	75	7.5	7.5	3
	GEM-25	25/75	75	3.75	11.25	5
Kaolinite	B4-100	100/0	75	15	0	3
	B4-75	75/25	75	11.25	3.75	3
	B4-50	50/50	75	7.5	7.5	3
	B4-25	25/75	75	3.75	11.25	3
Illite-kaolinite	KR-100	100/0	75	15	0	3
	KR-75	75/25	75	11.25	3.75	3
	KR-50	50/50	75	7.5	7.5	4
	KR-25	25/75	75	3.75	11.25	5
Illite	AGL-100	100/0	75	15	0	3
	AGL-75	75/25	75	11.25	3.75	3
	AGL-50	50/50	75	7.5	7.5	3
	AGL-25	25/75	75	3.75	11.25	3

TABLE 2. Clays used for experimental measurements, their designation and composition.

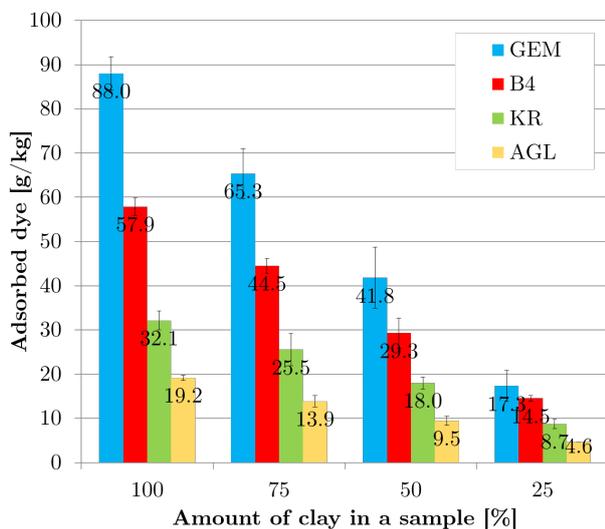


FIGURE 6. Amount of adsorbed methylene blue dye by clays.

contained in a sample is montmorillonite and clay is 100 % of the solid part of a sample. On the contrary, the lower value of adsorbed dye 4.6 g/kg ( $\sigma = 0$  g/kg) is determined for AGL-25 sample. The clay contained in AGL-25 sample is illite and clay is 25 % of the solid

part of a sample.

Compared to montmorillonite clay, the adsorption capacity of kaolinitic clay is 34.3 % lower (e.i. 65.7 %), illite-kaolinite is 63.5 % lower (e.i. 36.5), illite is 78.2 % lower (e.i. 21.8 %). Figure 6 shows that the same trend was also observed for the samples with a clay content of 75 %, 50 % and 25 %. The percentage difference in adsorption capacity for all clays is given in Table 4.

Obtained values of adsorbed dye by individual samples are interpolated by a linear regression curve. It can be seen from Figure 7 that dependence of adsorption on amount of clay is linear for all kinds of clays.

#### 4.1. CONFIDENCE INTERVALS

From the obtained adsorption values, limits of the confidence interval  $L_1$  and  $L_2$  were calculated by Eq. 2 ( $\alpha = 0.05$ ). Calculated confidence interval limits are given in Table 5.

$$L_{1,2} = \bar{x} \pm \frac{\sigma \cdot t_k}{\sqrt{n}} \quad (2)$$

Confidence interval is calculated for all measurement values of adsorption dye. Figure 8 shows dependence between amount of adsorbed dye and amount

Clay	Mark of sample	Average amount of adsorbed dye [g/kg]	Standard deviation [g/kg]	Relative standard deviation [%]
Montmorillonite	GEM-100	88.0	3.8	4.3
	GEM-75	65.3	5.6	8.6
	GEM-50	41.8	6.9	16.4
	GEM-25	17.3	3.5	20.1
Kaolinite	B4-100	57.9	2.0	3.5
	B4-75	44.5	1.7	3.7
	B4-50	29.3	3.4	11.6
	B4-25	14.5	0.7	4.5
Illite-kaolinite	KR-100	32.1	2.1	6.6
	KR-75	25.5	3.6	14.2
	KR-50	18.0	1.4	7.6
	KR-25	8.7	1.1	12.4
Illite	AGL-100	19.2	0.6	3.3
	AGL-75	13.9	1.3	9.5
	AGL-50	9.5	1.0	10.7
	AGL-25	4.6	0.0	0.0

TABLE 3. Results obtained by methylene blue test.

Amount of clay in a sample	Amount of adsorbed dye			
	GEM [g/kg] [%]	B4 [g/kg] [%]	KR [g/kg] [%]	AGL [g/kg] [%]
15.00 g / 100 %	88.0	57.9	32.1	19.2
	100	65.7	36.5	21.8
11.25 g / 75 %	65.3	44.5	25.5	13.9
	100	68.1	39.1	21.2
7.50 g / 50 %	41.8	29.3	18.0	9.5
	100	70.0	43.0	22.6
3.75 g / 25 %	17.3	14.5	8.7	4.6
	100	84.0	50.4	26.7

TABLE 4. Comparison of the amount of adsorbed dye.

of clay in sample with confidence interval area for each clay.

The curves of adsorption are created by combining the calculated values of adsorption for amount of clay in samples 25 %, 50 %, 75 % and 100 %. Extreme values of confidence interval area are join between the calculated values of the confidence interval limits L1, L2.

It can be seen from Figure 8, that illitic clay (AGL) and illitic-kaolinitic clay (KR) can be well distinguished from each other in an amount of clay in solid part at least 25 %.

Confidence intervals of montmorillonite (GEM) and kaolinite (B4) clay overlap when clay content is 25-50 %. Based on Figure 8, it can be assumed that the methylene blue test is applicable for amounts of 75 % and higher in the case of montmorillonite and kaolinitic clays.

## 5. CONCLUSIONS

Methylene blue test is applicable to diagnose composition of earth. Each of the investigated clays (montmorillonite, kaolinite, illite-kaolinite, illite) adsorbs a different amount of methylene blue dye. Montmorillonite is characterized by the largest adsorption capacity. The adsorption capacity of methylene blue dye decreases for clays in the order: kaolinite, illite-kaolinite and illite (Fig. 6).

Furthermore, it was experimentally determined that the amount of adsorbed dye is directly dependent on the amount of clay in earth (Fig. 7).

Using confidence intervals, it was determined that illitic and illitic-kaolinitic clays can be determined by methylene blue test in earth in quantities from 25 %. Montmorillonite and kaolinite clay can be determined by methylene blue test in earth in amounts from 75 % (Fig. 8).

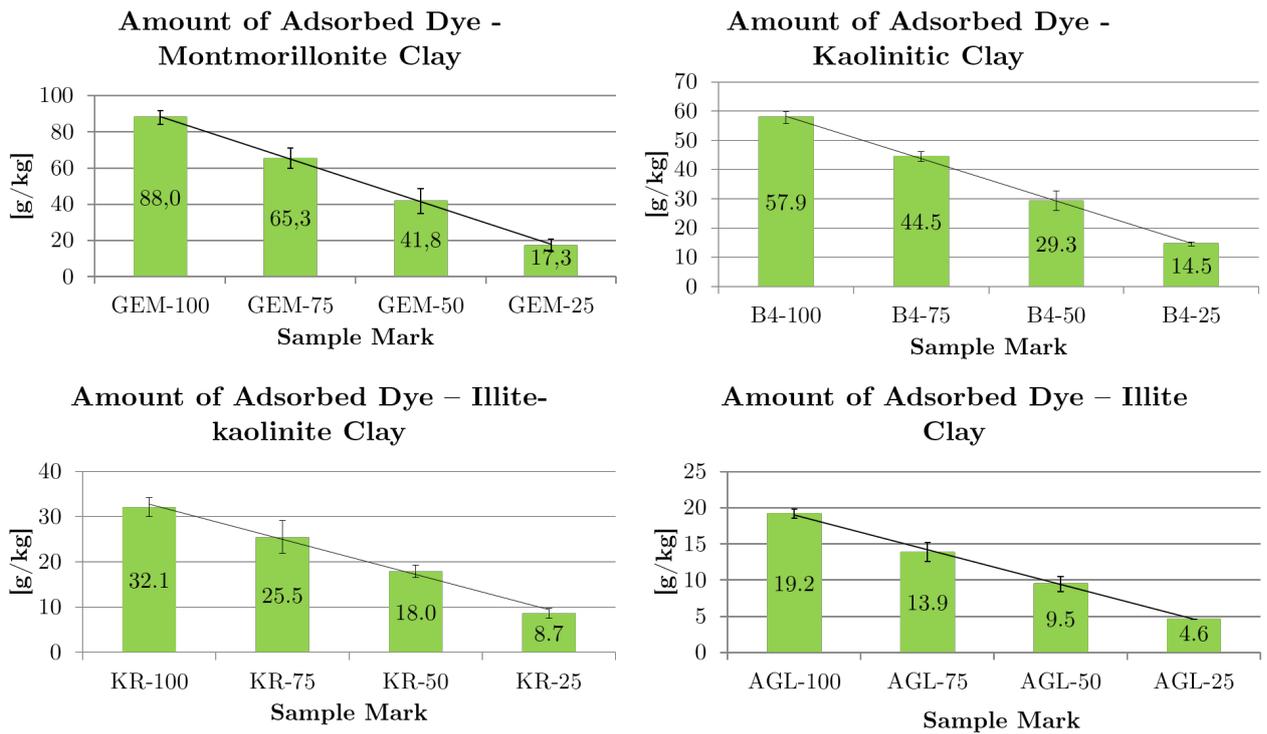


FIGURE 7. Amount of adsorbed methylene blue dye by clay.

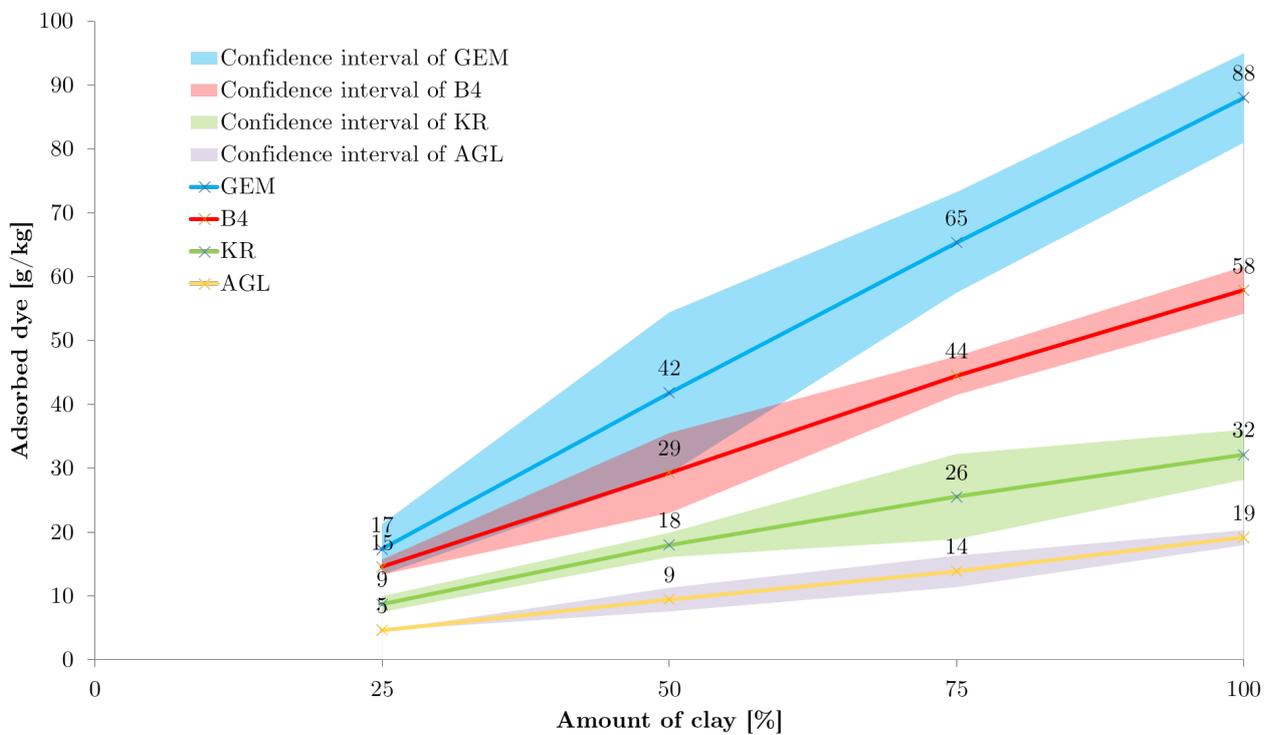


FIGURE 8. Confidence intervals of clays.

Clay	Mark of sample	Confidence interval [g/kg]	
		$L_1$	$L_2$
GEM	GEM-25	13.31	21.29
	GEM-50	29.18	54.43
	GEM-75	57.54	73.16
	GEM-100	81.01	95.01
B4	B4-25	13.31	15.73
	B4-50	23.04	35.49
	B4-75	41.45	47.53
	B4-100	54.16	61.57
KR	KR-25	7.49	9.96
	KR-50	16.10	19.88
	KR-75	18.84	32.20
	KR-100	28.23	36.02
AGL	AGL-25	4.62	4.62
	AGL-50	7.61	11.31
	AGL-75	11.44	16.29
	AGL-100	18.01	20.32

TABLE 5. Calculated confidence interval limits of adsorption for clays ( $\alpha = 0.05$ ).

#### LIST OF SYMBOLS

$MB$	Methylene blue
$M_{MB}$	Amount of MB dye absorbed [g/kg]
$m_s$	Amount of methylene blue solution [g]
$m_{MB,1ml}$	Amount of methylene blue in 1 g of methylene blue solution [g/g]
$M_{ES}$	Amount of tested material [g]
$L_{1,2}$	Limits of the confidence interval [g/kg]
$\bar{x}$	Arithmetic mean [g/kg]
$\sigma$	Standard deviation [g/kg]
$t_k$	Student's T critical values
$n$	Number of measurement

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