

## MoS<sub>2</sub> Nanosheets for HER and LIB

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Very high surface area thin nanosheets of MoS<sub>2</sub>, with also low lateral dimension, as well as high number of edges sites, were prepared via a solvent free, easily controllable and scalable process. The syntheses were performed by thermolysis of ammonium thiomolybdates (NH<sub>4</sub>)<sub>2</sub>MoS<sub>4</sub> in a continuous flow reactor, monitored with a mass spectrometer. The precursor decomposition was promoted in the temperature range 25-400°C, obtaining amorphous MoS<sub>2</sub>. Nanosheets were obtained through a successive annealing, while material order can be improved by progressively increasing temperature and time. It was found that the annealing time at the end of the first step determines a reduction of the final nanosheets lateral size and number of layers. The samples were characterized by Raman Spectroscopy, Scanning (SEM) and Transmission (TEM-EDS) Electron Microscopy, thermogravimetric analysis (TG-DTG-MS), X-ray diffraction (XRD).

### 1. Introduction

MoS<sub>2</sub> nanostructure have generated intense scientific interest owing to their promising electronic and mechanical properties (Ramakrishna Matte et al., 2010), in the area of energy conversion and storage.

MoS<sub>2</sub> has been widely investigated as catalysts for electrocatalytic or photocatalytic hydrogen evolution reaction (HER) in aqueous solution and as efficient electrode material for lithium ion batteries (LIBs) (Zhao et al., 2013; Stephenson et al., 2014). Even if bulk MoS<sub>2</sub> is not active for the HER, it has been forecasted by using density functional theory calculation (Hinnemann et al., 2005) an excellent electrocatalytic activity (tafel slope 55–60 mVdec<sup>-1</sup>), linearly dependent by the number of edge sites, for MoS<sub>2</sub> nanocatalyst (Jaramillo et al., 2007) prepared on an Au substrate. The same authors (Bonde et al., 2008) prepared later a more commercially relevant nanocatalyst, MoS<sub>2</sub> nanoparticles on a Toray carbon paper, finding higher tafel slope (120 mV/dec) and exchange current density. Further information about the electrocatalytic activity of MoS<sub>2</sub> comes from the paper of Merki et al. (Merki et al., 2011). They prepared amorphous thin films of MoS<sub>x</sub> (about 1-2 μm thick), finding that the real catalyst was amorphous MoS<sub>2</sub>, that exhibits a Tafel slope of 40 mVdec<sup>-1</sup>. More recently, engineering the MoS<sub>2</sub> structure, to have an high surface area mesostructure, exposing a large fraction of edge sites, a tafel slope of 50 mV/dec, has been found (Kibsgaard et al., 2012).

The reported results clearly demonstrate that the catalytic activity of MoS<sub>2</sub> toward the HER is very promising and closely associated with the different morphology of the prepared nanostructures. It deserves to be further investigated to definitely elucidate the effect of the support through a systematic comparison of the same nanostructured MoS<sub>2</sub> on a support and alone, and clarified the effect of order of the nanostructured materials prepared through a simple and scalable process.

MoS<sub>2</sub> is a conductive material characterized by a distinctive layered structure that makes it favorable for reversible Li<sup>+</sup> intercalation/deintercalation (Xiao et al. 2010). The electrochemical performance of MoS<sub>2</sub> as a LIB electrode was believed to be significantly influenced by morphology, structure and particle size. The Li diffusion path could be significantly shortened in nanostructured MoS<sub>2</sub> improving the performance. As a nanostructure materials MoS<sub>2</sub> can exist in a diverse range of morphologies and microstructures. These include fullerene like MoS<sub>2</sub>, MoS<sub>2</sub> nanotubes, MoS<sub>2</sub> nanowires, nanoribbons and nanosheets. In particular, with regards to this specific application, hydrothermal synthesized MoS<sub>2</sub> nanoflakes (Feng et al., 2009) and amorphous MoS<sub>2</sub> nanoflowers (Li et al., 2009) (prepared by an hydrothermal method), and nanotubes (Dominko et al., 2002) (prepared by a mixture of C60, used as promoter, and MoS<sub>2</sub> powder at 1010 K and

$10^{-3}$  Pa), have been studied as anode materials and have been proven to have high capacity. On the other hand, at this stage the majority of the structures have not been investigated as electrode materials for lithium storage, the effect of the material order has not been clarified.

MoS<sub>2</sub> nanotubes (Loh et al., 2006), MoS<sub>2</sub> nanorods (Ota and Srivastava, 2006), MoS<sub>2</sub> nanofibers (Liao et al., 2001) and MoS<sub>2</sub> nanoflakes (Pol et al., 2008), have been synthesized. Moreover, after the discovery and the consequent enormous attention toward graphene properties and potential application, a growing research space is currently addressed to other 2-D materials and, among them, to layered inorganic materials such as dichalcogenides and especially MoS<sub>2</sub>. In particular, for these specific applications the preparation of thin nanosheets, with also low lateral dimension, allows to have an high total surface area exposed, as well as a number of edges sites and short path for Li diffusion. Significant effort has been devoted to prepare MoS<sub>2</sub> thin layers. Several methods have been used to synthesize thin layers of MoS<sub>2</sub>: scotch tape assisted micromechanical exfoliation, exfoliation in solution, physical vapor deposition, hydrothermal synthesis, electrochemical synthesis and sulfurization of oxides of molybdenum. However, the MoS<sub>2</sub> so produced tends to form structures similar to fullerene, zero-dimensional nanoparticles or nanotubes. A very interesting approach consists in a thermolysis of MoS<sub>2</sub> precursors in organic solvent (Altavilla et al., 2011). However, the products are often amorphous or low-crystalline and shown significant deficiency of molybdenum and the presence of impurities, such as carbon and oxygen.

Another method for producing thin layers of MoS<sub>2</sub> from amorphous to highly crystalline, with large surface area, consists of a solvent free thermolysis process (Liu et al., 2012). The method is one of the most scalable, permitting also, for example in presence of a template structure (Sarno et al., 2013; Ciambelli et al., 2011; Sarno et al. 2012), to prepare very promising carbon/MoS<sub>2</sub> composites (Zhao et al., 2013; Stephenson et al., 2014; Li et al. 2011).

Here we report, the synthesis of MoS<sub>2</sub> nanosheets, via a solvent free easily controllable and scalable process. MoS<sub>2</sub> nanosheets have been obtained by thermolysis of ammonium thiomolybdates (NH<sub>4</sub>)<sub>2</sub>MoS<sub>4</sub> in a continuous flow microreactor fed by nitrogen. The precursor decomposition was promoted in the temperature range 25-400°C, which permits to obtain amorphous MoS<sub>2</sub> sheets, followed by a second step in the range 25-1100°C to increasingly improve the starting material quality. In particular, the synthesis process was monitored with a mass spectrometer to follow the evolution of the reactions. Moreover, we have given much attention to the effect of changing the operating conditions, such as temperature, time and number of reaction steps, in view of a process/materials optimization. All the samples obtained were characterized by the combined use of different techniques such as micro-Raman Spectroscopy, Scanning Electron Microscopy (SEM), Transmission Electron Microscopy – Energy dispersive X-ray spectroscopy (TEM-EDS), thermogravimetric analysis coupled with a mass spectrometer (TG-DTG-MS), X-ray diffraction (XRD).

## 2. Experimental

MoS<sub>2</sub> nanosheets has been prepared by thermolysis of ammonium thiomolybdates (NH<sub>4</sub>)<sub>2</sub>MoS<sub>4</sub> (Sigma Aldrich, purity of 99.99%; 0.25g) in a N<sub>2</sub> environment, through two steps of conversion: (i) from room temperature to 400°C + isotherm for 10 min (MoS<sub>2</sub>\_1) or 60 min (MoS<sub>2</sub>\_2); followed by (ii) a cooling from 400°C to room temperature; and finally (iii) a step from room temperature to 1100°C + isotherm for 30 min (MoS<sub>2</sub>\_3 from MoS<sub>2</sub>\_1 and MoS<sub>2</sub>\_4 from MoS<sub>2</sub>\_2) or 75 min (MoS<sub>2</sub>\_5 from MoS<sub>2</sub>\_2).

The annealing was carried out in a continuous flow microreactor, consisting in a quartz tube (16 mm internal diameter, 300 mm length), the precursor was loaded on a sintered support (Ciambelli et al., 2011; Sarno et al., 2013). All the samples obtained were characterized by the combined use of different techniques. Transmission electron microscopy (TEM) images were acquired using a FEI Tecnai electron microscope operated at 200 KV with a LaB6 filament as the source of electrons, equipped with an EDX probe. Scanning electron microscopy (SEM) images were obtained with a LEO 1525 microscope. Raman spectra were obtained at room temperature with a micro-Raman spectrometer Renishaw inVia with a 514 nm excitation wavelength (laser power 30 mW) in the range 100-3000 cm<sup>-1</sup>. Optical images were collected with a Leica DMLM optical microscope connected on-line with the Raman instrument. For all the sample about 40 measurements have been carried out. The laser spot diameter was about 10 μm. XRD measurements were performed with a Bruker D8 X-ray diffractometer using CuK<sub>α</sub> radiation. Thermogravimetric analysis (TG-DTG) at a 10 K/min heating rate in flowing air was performed with a SDTQ 500 Analyzer (TA Instruments) coupled with a mass spectrometer.

### 3. Results and discussion

The thermolysis of ammonium thiomolybdates  $(\text{NH}_4)_2\text{MoS}_4$  has been extensively studied (Berntsen et al., 2008; Brito et al., 1995; Leist et al., 1998). It has been reported that  $(\text{NH}_4)_2\text{MoS}_4$  thermolysis in an  $\text{N}_2$  environment resulted in the conversion of  $(\text{NH}_4)_2\text{MoS}_4$  to  $\text{MoS}_3$ , releasing ammonia and hydrogen sulfide to the gas phase ( $(\text{NH}_4)_2\text{MoS}_4 \rightarrow 2\text{NH}_3 + \text{H}_2\text{S} + \text{MoS}_3$ ) at lower temperatures, followed by a conversion of  $\text{MoS}_3$  to highly disordered  $\text{MoS}_2$  ( $\text{MoS}_3 \rightarrow \text{MoS}_2 + \text{S}$ ), the product remained amorphous up to around  $350^\circ\text{C}$ , while crystallinity set in at  $400^\circ\text{C}$  when first vague lines appeared on the diffractograph. To improve the  $\text{MoS}_2$  quality, it is rational to increase the thermolysis temperature. Although a measure of agreement is evident in the previous studies, there is ambiguity in the transition temperatures, nor systematic nanostructures synthesis studies have been performed. We develop the syntheses in two steps, the first one between  $25$ – $400^\circ\text{C}$ , to obtain disordered  $\text{MoS}_2$ , further annealed for 10 or 60 min, the second step between  $25$  to  $1100^\circ\text{C}$ , followed by 30 or 75 min of annealing to further improve the degree of order. We prepared two different kinds of materials: low crystallinity samples at  $400^\circ\text{C}$  and high crystallinity samples at  $1100^\circ\text{C}$ , and following the evolution of the precursor thermolysis with the help of a thermogravimetric analyser. In particular, in Figure 1a the thermogravimetric (TG-DTG) and temperature profiles, during the test simulating the  $\text{MoS}_2$ \_5 synthesis conditions, characterized by the two longer isotherm steps, are reported as function of time. It is possible to distinguish five temporal phases: (I) from room temperature to  $400^\circ\text{C}$ ; (II) 1h in isotherm at  $400^\circ\text{C}$ ; (III) from  $400^\circ\text{C}$  to room temperature (not followed by the thermobalance); (IV) from room temperature to  $1100^\circ\text{C}$ ; (V) 630 min in isotherm at  $1100^\circ\text{C}$ . After an initial weight loss due to water, at temperatures between  $150$ – $250^\circ\text{C}$  the DTG profile shows a sharp weight loss due to  $\text{NH}_3$  and  $\text{H}_2\text{S}$  release, as clearly indicated by the corresponding total ion current (TIC) of the most intense mass fragments peaks:  $m/z = 15, 16, 17$  from  $\text{NH}_3$  and  $32, 33, 34$  from  $\text{H}_2\text{S}$  (reaction 1). The  $\text{NH}_3$  and  $\text{H}_2\text{S}$  release completing at  $360^\circ\text{C}$ . At  $170^\circ\text{C}$  a sulphur release starts, with a maximum at  $380^\circ\text{C}$ , compatible with the evolution of reaction 2. A further 3 wt.% is lost in the 60 min isothermal step at  $400^\circ\text{C}$ . During the further temperature increase (phase IV) and starting from  $400^\circ\text{C}$  a sulphur release ( $m/z=32$ ) happens. A weight loss is also registered during the high temperature isotherm, due to an intrinsic  $\text{MoS}_2$  thermal instability (Spalvins, 1987) and the unavoidably few trace of oxygen, with  $\text{SO}_2$  ( $m/z=64$ ) release and contemporaneous formation of oxides. To follow the crystallization, XRD patterns were recorded on the decomposition products after heating at specific temperatures (Figure 1b). Both  $\text{MoS}_2$ \_1 and  $\text{MoS}_2$ \_2 exhibit the loss of the original precursor structure and the typical x-ray pattern of amorphous  $\text{MoS}_2$ , the (002) reflection results broader and less intense if compared with the rest of the spectrum for sample annealed for 60 min, indicating an exfoliation tendency for longer time annealing. After the second step of thermolysis the typical spectrum of 2H- $\text{MoS}_2$  is shown for both  $\text{MoS}_2$ \_3 and  $\text{MoS}_2$ \_4, a very broad (002) reflection is shown in the spectrum of  $\text{MoS}_2$ \_4 (Berntsen et al., 2008; Leist et al., 1998), while  $\text{MoS}_2$ \_3 exhibits a more pronounced sawtooth (002) peak, sharper and less intense if compared with  $\text{MoS}_2$ \_1. At increasing high temperature annealing time, the peak at about  $13^\circ$  ( $2\theta$ ) becomes more and more pronounced and sharper, indicating a progressive in-plane restacking, also the typical  $\text{MoO}_2$  peaks appear timidly, likely due to an initial oxidation phenomenon. Similar to the case of graphene, Raman spectroscopy can be employed to characterize the thickness of  $\text{MoS}_2$  nanolayers (Castellano-Gomez et al., 2012; Lee et al., 2010). The bulk  $\text{MoS}_2$  shows bands at  $407.5$  and  $382\text{ cm}^{-1}$  due to the  $A_{1g}$  and  $E'_{2g}$  modes (Li et al., 2012). As reported by Lee et al. (Lee et al., 2010), the frequency difference between the two most prominent Raman peaks depends monotonically on the number of  $\text{MoS}_2$  layers. In particular, in Figure 2 number of significant Raman spectra are reported for  $\text{MoS}_2$ \_4,  $\text{MoS}_2$ \_3 and  $\text{MoS}_2$ \_5, most of  $\text{MoS}_2$ \_4 and  $\text{MoS}_2$ \_3 sheets have lower than 6 layers, while  $\text{MoS}_2$ \_5 sheets are decidedly thicker, in agreement with the XRD observation. It is worth to notice the presence in  $\text{MoS}_2$ \_3 of sheets consisting of more than 10 layers if compared with  $\text{MoS}_2$ \_4.

For comparison,  $\text{MoS}_2$ \_1,  $\text{MoS}_2$ \_3 and  $\text{MoS}_2$ \_4 micrographs are shown in Figure 3, it is evident in the resolution limits of the instrument, a delamination of the  $\text{MoS}_2$ \_1 powders after the second step of thermal treatment (compare Figures 3d and 3e). Finally,  $\text{MoS}_2$ \_4 consists of lower size powders with a rougher surface. Figure 3g shows the complete  $\text{N}_2$  adsorption-desorption isotherm of  $\text{MoS}_2$ \_3, it presented a well-developed porous structure with a type IV isotherm, which had an obvious hysteric loop with a desorption step above the relative pressure of 0.4.

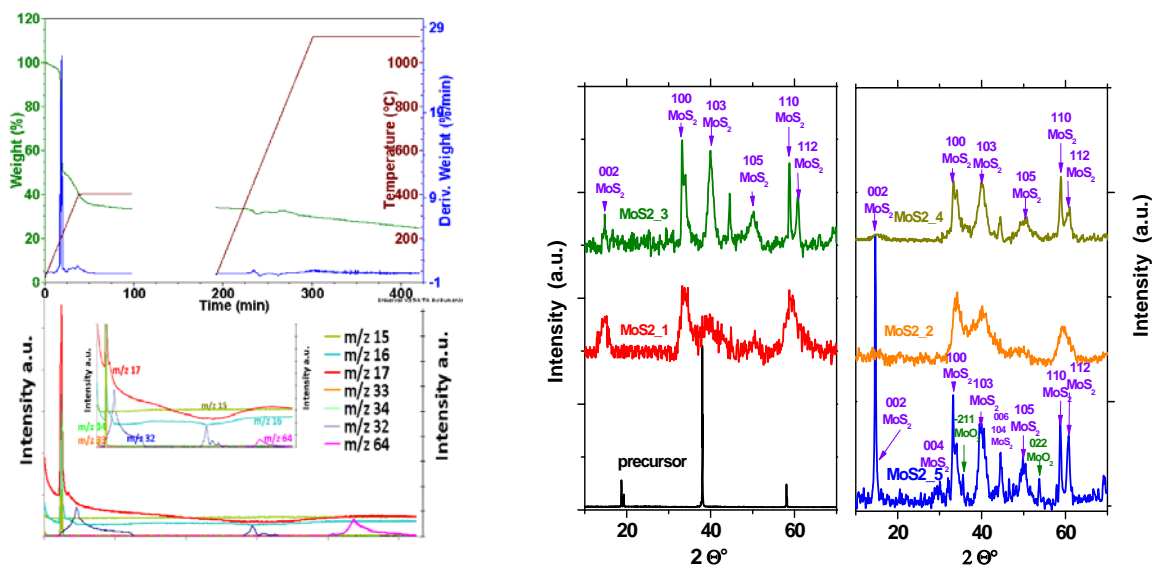


Figure 1. TG-DTG profiles, during the test simulating the MoS2\_5 synthesis conditions, and the corresponding TIC (a). XRD diffraction patterns of the precursor and samples after heating at the different temperatures (b).

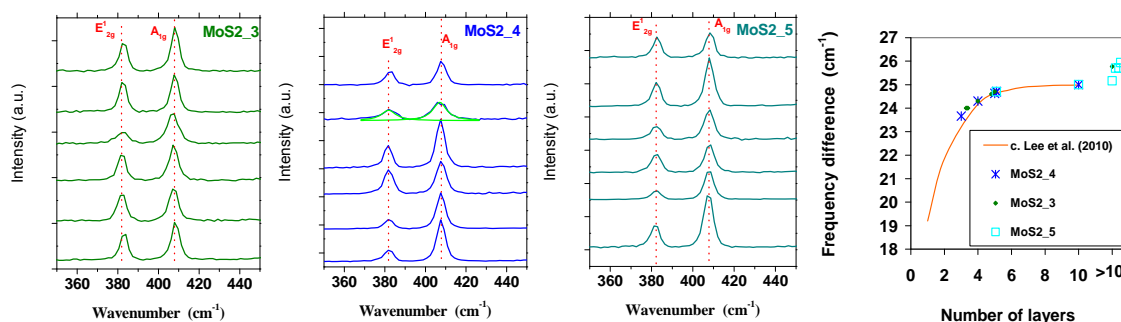


Figure 2. Raman Spectra of MoS2\_3, MoS2\_4, MoS2\_5 and the frequency difference between A1g and E'2g Raman modes

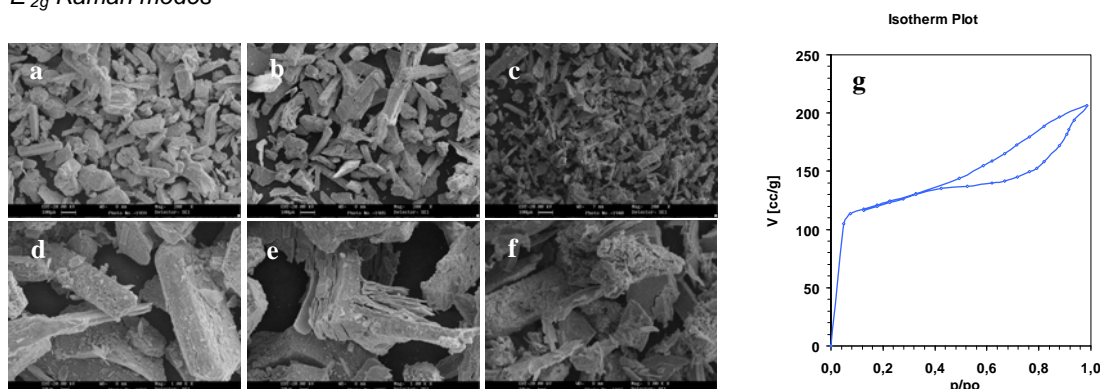


Figure 3 SEM images of MoS2\_1 (a), MoS2\_3 (b) and MoS2\_4 (c) - 200X, scale bar 100 µm. SEM images of MoS2\_1 (d), MoS2\_3 (e) and MoS2\_4 (f) - 1000X, scale bar 10 µm. N2 adsorption-desorption isotherm of MoS2\_3 (g).

The MoS2\_3 BET surface areas (SA) is 208 m<sup>2</sup>/g, a very high value if compared with that reported for conventional MoS2 prepared by thermal decomposition of MoS2 precursors (from 49.3 to 64.4 m<sup>2</sup>/g in Leist et al. (Leist et al., 1998), where the authors speculated that both the heat treatment and the presence of vacuum are necessary for porous material to be obtained and compared their results with the BET surface

areas of crystalline  $5.8 \text{ m}^2/\text{g}$  and restacked  $10 \text{ m}^2/\text{g}$   $\text{MoS}_2$ ). BET SA of  $40 \text{ m}^2/\text{g}$  and  $77.7 \text{ m}^2/\text{g}$  has been reported for conventional  $\text{MoS}_2$  in (Skrabalak et al., 2005) and (Berntsen et al., 2003), respectively. A solvothermal route was explored in (Berntsen et al., 2003) to obtain a BET of  $152.9 \text{ m}^2/\text{g}$  and an ultrasonic spray pyrolysis in (Skrabalak et al., 2005) to obtain a surface area of  $250 \text{ m}^2/\text{g}$ .  $\text{MoS}_2\_3$  has a total pore volume of  $300.01 \text{ mm}^3/\text{g}$ , and a multimodal pore size distribution (BJH Desorption pore distribution) centred at 2, 3, 7, 10 and 15 nm (pores between exposed surface sheets). It is worth to notice that the BET SA of  $\text{MoS}_2\_1$  is  $2.88 \text{ m}^2/\text{g}$ , while the  $\text{MoS}_2\_4$  SA results  $260 \text{ m}^2/\text{g}$ .

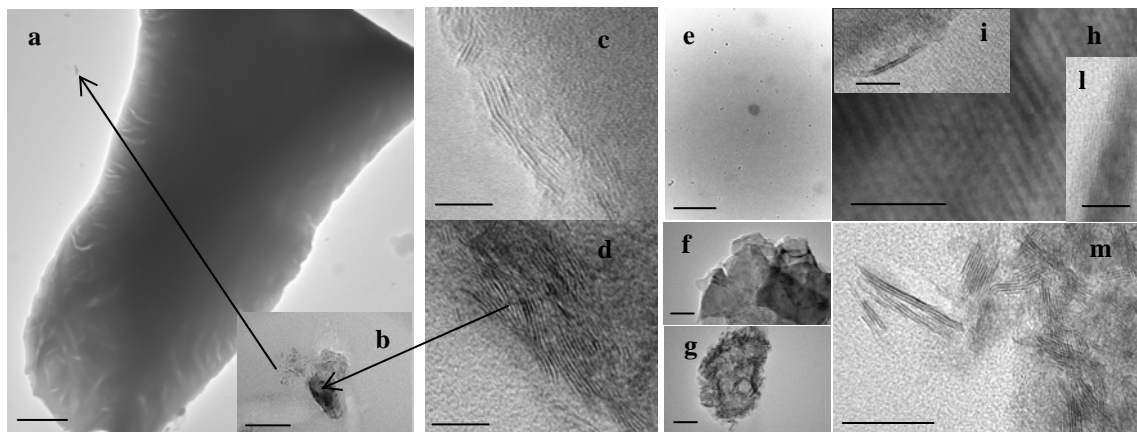


Figure 4 TEM images of  $\text{MoS}_2\_1$  scale bar  $2 \mu\text{m}$  (a), scale bar  $500 \text{ nm}$  (b), scale bar  $10 \text{ nm}$  (c,d). TEM images of  $\text{MoS}_2\_2$  scale bar  $1 \mu\text{m}$  (e). TEM images of  $\text{MoS}_2\_3$  scale bar  $50 \text{ nm}$  (f), scale bar  $20 \text{ nm}$  (h), scale bar  $10 \text{ nm}$  (i.i). TEM images of  $\text{MoS}_2\_4$  scale bar  $50 \text{ nm}$  (g), scale bar  $20 \text{ nm}$  (m).

Typical TEM image of the  $\text{MoS}_2$  samples are shown in Figure 4.  $\text{MoS}_2\_1$  (Figure 4a) is constituted of larger (tens of microns in size) and smaller few aggregates (1 micron in size);  $\text{MoS}_2$  layers,  $0.62 \text{ nm}$  stacked, are visible in both aggregates (Figure 4c and d). The Figure 4e shows  $\text{MoS}_2\_2$ , constituted of small particles with size of few hundred nanometers.  $\text{MoS}_2\_3$  (Figure 4f) and  $\text{MoS}_2\_4$  (Figure 4g), obtained at the end of the second step and after 30 min of annealing, exhibit a different morphology.  $\text{MoS}_2\_3$  is constituted of larger sheets consisting of few layers or more than 10 layers (inserts of Figure 4h), moreover smaller sheets of few nanometers lateral size with the characteristic  $\text{MoS}_2$  fringes can be observed in the figures 4g and 4m for  $\text{MoS}_2\_4$ .

#### 4. Conclusions

Very high surface area thin nanosheets of  $\text{MoS}_2$ , with also low lateral dimension were prepared via a solvent free, easily controllable and scalable process. The precursor decomposition was promoted in the temperature range  $25\text{-}400^\circ\text{C}$ , obtaining amorphous  $\text{MoS}_2$ . Nanosheets were obtained through successive annealing, while material order can be improved by progressively increasing temperature and time. It was found that the annealing time at the end of the first step determines a reduction of the final nanosheets lateral size and number of layers.

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