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Original scientific paper

STUDY ON VIBRATION RESPONSE OF A NON-UNIFORM BEAM WITH NONLINEAR BOUNDARY CONDITION

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Abstract. Forced vibration of non-uniform beam with nonlinear boundary condition is studied in this paper by proposing an iterative model combining Adomian Decomposition Method and modal analysis. An exponentially tapered beam with a hardening nonlinearity spring boundary is simulated as a case study. The model accuracy is proved by comparing iteration results and analysis solutions with linear and weakly nonlinear boundary conditions. Sin-weep nonlinear frequency spectrum is then obtained by the proposed model. The influence of boundary nonlinearity on the vibration response of non-uniform beam is analyzed. And the effect of different excitation amplitudes on nonlinearity in the vibration response is studied. The mathematical model and numerical solutions proposed in this paper can be used to solve and analysis broad vibration problems on general non-uniform beams with different nonlinear boundary conditions under various excitations.

Key words: Nonlinear boundary, Non-uniform beam, Iterative method, Adomian Decomposition Method, Duhamel integral, Vibration characteristics

1. INTRODUCTION

In practical engineering applications, non-uniform beam structures, including functionally graded material (FGM) beam structures are widely used because they can optimize weight and change strength by changing cross-sectional area and material properties. Over the years, many experts and scholars have studied the dynamics of non-uniform beams [1-4], including vibration characteristic analysis (natural frequency and modal shape solution) and vibration utilization (energy harvester and stability analysis) [5-9]. At the same time, the dynamics of structures with nonlinear boundary (including multi segment linear boundary condition) is a hot topic that has been studied in recent years. In real life, spring [10,11], rubber bearing [12,13],

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concrete and elastic material and foundation [14] and soil [15,16] all have nonlinear characteristics, which have been taken into account in the static analysis of structures, but the nonlinearity of boundary is usually ignored in the dynamic analysis of structures. For the vibration governing equation of beam structure, the boundary condition determines the result of solution. In order to obtain more accurate structural dynamic characteristics, it is necessary to consider the nonlinearity of boundary condition, so it is meaningful to study the dynamic characteristics of non-uniform beam structure with nonlinear boundary.

At present, there are many methods to solve the dynamic problems of uniform beam structure with nonlinear boundary condition. Iterative method is one of the effective methods. Ma and Silva solved the fourth order differential vibration equation of uniform beam with nonlinear boundary by iterative method [17]. Sun and Wang studied the existence of monotone positive solutions for a class of elastic beam equations with nonlinear boundary conditions by monotone iterative method [18]. Dang and Huong reduced the nonlinear fourth-order problem to a series of second-order linear problems with linear boundary conditions, and proposed an iterative method for solving the fourth-order nonlinear equations of beam structures with nonlinear boundary conditions [19]. Liu and Li proposed a fast iterative method to transform ordinary differential equations into integral equations to solve nonlinear beam equations with nonlinear moment boundary conditions [20]. Alves et al. studied the existence of monotone positive solutions for a class of beam equations with nonlinear boundary conditions by monotone iterative method [21]. At present, the iterative method to solve the dynamic problem of uniform beam structure with nonlinear boundary condition is to solve the nonlinear equations about deflection. The deflection here has no practical physical significance, and it is more about solving a mathematical problem. In addition to the iterative method, the reproducing kernel method and the expansion method can be used to solve the nonlinear boundary problems of beam structures. In [22] and [23], the analytic approximate solutions of a class of fourth order differential equations with nonlinear boundary conditions are studied by using the iterative reproducing kernel method and reproducing kernel Hilbert space method, respectively. Geng and Cui obtained a series solution to solve the singular nonlinear second-order periodic boundary value problem in the reproducing kernel space [24]. Sedighi et al. redefined the preloading nonlinearity as the boundary condition of cantilever beam with a new exact equivalent function (EF) of preloading nonlinearity, and obtained the corresponding analytical solution by using the parameter-expansion method (PEM) [25]. Li and Zhang studied the existence and uniqueness of monotone positive solutions for a class of elastic beam equations with nonlinear boundary conditions based on a new fixed point theorem of generalized concave operators [26]. Sedighi et al. used the newly introduced equivalent function to model the preloaded nonlinear boundary conditions of the beam, and obtained the analytical solution of the nonlinear vibration equation of the beam by He's parameter expanding method [27]. Wang et al. considered the nonlinear fourth-order two-point boundary value problem (BVP) of elastic beam equation, and studied the existence, nonexistence and uniqueness of convex monotone positive solution of elastic beam equation with parameter λ by using the fixed point theorem of cone expansion [28]. In addition to the above methods, there are also a series of methods to solve the dynamic problems of uniform beam with nonlinear boundary. Song uses the theorem of infinitely many critical points to study the existence of infinitely many solutions to the boundary value problem of elastic beam deflection on a fourth-order nonlinear elastic foundation that depends on two real parameters [29]. Mao et al. studied the nonlinear response of flexible structures with nonlinear general support conditions by using the modal revision method [30]. Rahman et al. studied the forced nonlinear

vibration of Euler Bernoulli beam on nonlinear elastic foundation by using the improved multilevel residual harmonic balance method [31]. Li and Xu proposed an accurate Fourier series method for vibration analysis of multi span beam systems under arbitrary boundary conditions [32]. Bai and Wang discussed the existence of positive solutions for a class of nonlinear fourth order beam equations by using fixed point theorem and degree theory [33]. Wu proposed an iterative numerical method to solve the exact forced vibration of a cracked beam by considering the multiple modes and bilinear characteristics of the cracked beam [34].

For the non-uniform beam structure with linear boundary, especially for the general non-uniform beam with both cross-section width and thickness changing along the beam length, Adomian Decomposition Method (ADM) is a very effective method to solve its natural frequencies and mode shape functions [5]. The specific solving process of ADM is to decompose the solution of the equation and express it in the form of infinite series sum [35]. It is not necessary to use linearization, perturbation, iteration, model simplification, difference method and finite element method to solve the vibration differential equation with nonlinear term. Keshmiri et al. has used ADM to do the research work on solving the nature (mode shape functions and nature frequencies) and energy harvesting of non-uniform beam with introducing Taylor series [5-7]. But it is hard to obtain the general vibration response solution of non-uniform beam with nonlinear boundary because the boundary varies with time during the vibration process for the nonlinear vibration system. Furthermore, the mode function and natural frequency also change with the boundary. Even though, there are also some literatures on the dynamic problem of non-uniform beam with nonlinear boundary condition. Based on the Hamiltonian principle, Lin derived the governing differential equations for the non-uniform time-varying elastic boundary conditions of the pre-twisted non-uniform beam with coupled bending vibration and solved them by the method of separation of variables [36]. Kuo and Lee et al. transformed the governing differential equations into a set of self-adjoint linear fourth-order ordinary differential equations with variable coefficients by using the perturbation method, and studied the static deflection of a general elastic end-constrained non-uniform beam on nonlinear elastic foundation bearing axial and transverse forces [37]. Lee et al. extended the Mindlin-Goodman method and used the exact solution of the general elastic constraint non-uniform beam given by Lee and Kuo to study the dynamic and static responses of the non-uniform beam with non-uniform elastic boundary conditions [38]. Tsiatas proposed a boundary integral equation method for solving nonlinear problems of non-uniform beams on nonlinear three parameter elastic foundation [39]. Jang proposed an analysis method of moderately large deflections, which effectively considered the geometric nonlinearity caused by the moderately large deflections and the non-uniformity of the beam, and successfully and completely solved the moderately large deflections of the infinitely large non-uniform beam on the base of nonlinear elasticity question [40]. Lohar et al. assumed that the beam is on an elastic foundation and bears uniformly distributed loads. Considering different boundary conditions, static and dynamic parts are used to solve the large-amplitude free vibration behavior of axially functionally graded beams with different tapers [41]. These methods are used to transform or approximate the vibration governing equations of non-uniform beam with nonlinear boundary. The transformation process is complex, and some transformed equations cannot be solved directly, so numerical approximation method have to be used to solve them anyway.

From the literature review, different models and methods were proposed to study the vibration characteristics of uniform and non-uniform beam structure with nonlinear boundary, but to the best of authors' knowledge, the solution without transforming the vibration

governing equation to solve the vibration response of general non-uniform beam (linearly or nonlinearly tapered along both width and thickness of beam cross-section) with a nonlinear taper function describing the variation of both width and thickness along the length direction (including non-uniform cylinder beam) and nonlinear boundary has not been proposed. In this paper, the ADM method and an iteration process are introduced to solve, simulate and study the vibration response of non-uniform beam with nonlinear boundary condition. Under solid spring properties, the vibration response of the non-uniform beam can be solved by ADM and Duhamel integral. In the numerical example section, the influences of different excitation amplitudes and frequencies on boundary nonlinearity are studied. When the properties of the spring are determined, the proposed iterative method can be used to solve the vibration response of the non-uniform beam with nonlinear boundary.

2. THEORETICAL MODEL

In this section, general mathematical model and numerical progress describing and solving the vibration of a non-uniform beam sitting on a non-linear boundary are presented. The nonlinear boundary condition is considered to be with multi-linear elastic properties, while ADM method is used to solve the natures of the non-uniformed beam with different linear elastic foundation, and the iteration numerical method is applied to solve the vibration response considering the linear boundary condition in each short time iteration step.

2.1. Vibration model of non-uniformed beam sitting on elastic foundation

The equation of free vibration of a non-uniform beam without considering damping is given below,

$$\rho A(x) \frac{\partial^2 w(x,t)}{\partial t^2} + \frac{\partial^2}{\partial x^2} \left[EI(x) \frac{\partial^2 w(x,t)}{\partial x^2} \right] = 0, \qquad (1)$$

where x is the position variable along the beam length, ρ is the mass density, A(x) is the cross-sectional area, w(x, t) is the deflection function, t is time, E is the modulus of elasticity, I(x) is the second moment of area.

The general boundary condition of the beam is defined as,

$$\begin{cases} \left[k_{L1}w(x,t) - \frac{\partial}{\partial x} \left(EI(x) \frac{\partial^2 w(x,t)}{\partial x^2} \right) \right]_{x=0} = 0 \\ \left[k_{T1} \frac{\partial w(x,t)}{\partial x} + EI(x) \frac{\partial^2 w(x,t)}{\partial x^2} \right]_{x=0} = 0 \end{cases}, \qquad (2)$$

$$\begin{cases} \left[\frac{\partial}{\partial x} \left(EI(x) \frac{\partial^2 w(x,t)}{\partial x^2} \right) + k_{L2} w(x,t) \right]_{x=L} = 0 \\ \left[k_{T2} \frac{\partial w(x,t)}{\partial x} - EI(x) \frac{\partial^2 w(x,t)}{\partial x^2} \right]_{x=L} = 0 \end{cases}, \qquad (3)$$

where k_{L1} and k_{L2} are the tension spring constants on the left end, k_{T1} and k_{T2} are the torsional spring constants on the right end.

In this study, a sample non-uniform beam structure with exponentially varied circular cross section sitting on a nonlinear tension spring foundation is analyzed and shown in Fig. 1. At the left fixed position, k_L is a tension spring, which has a nonlinear property. Other non-uniform beam with general nonlinear boundary conditions can also be solved by the progress described below.

With the multi-linear assumption of the non-linear spring stiffness, the vibration in each linear domain of k_L can be solved by treating the system as a linear one. The whole nonlinear vibration response can be solved by iteration process with small iteration time step, while in each time step, the system is considered as linear with non-change spring stiffness constant.



Fig. 1 Main and right views of an exponentially increasing tapered beam with nonlinear boundary condition

For the above sample structure, its boundary condition can be expressed as below,

$$\begin{cases} \left| \left[k_{L}w(x,t) - \frac{\partial}{\partial x} \left(EI(x) \frac{\partial^{2}w(x,t)}{\partial x^{2}} \right) \right]_{x=0} = 0 \\ \left[\left[\frac{\partial w(x,t)}{\partial x} \right]_{x=0} = 0 \\ \left[EI(x) \frac{\partial^{2}w(x,t)}{\partial x^{2}} \right]_{x=L} = 0 \\ \left[\left[\frac{\partial}{\partial x} \left(EI(x) \frac{\partial^{2}w(x,t)}{\partial x^{2}} \right) \right]_{x=L} = 0 \\ \left[\frac{\partial}{\partial x} \left(EI(x) \frac{\partial^{2}w(x,t)}{\partial x^{2}} \right) \right]_{x=L} = 0 \end{cases}$$
(4)

By using mode superposition method, w(x, t) in Eq. (1) can be decomposed into two parts,

$$w(x,t) = \sum_{i=1}^{\infty} W_i(x) q_i(t) ,$$
 (6)

where $W_i(x)$ is the *i*-th mode shape and $q_i(t)$ is the *i*-th corresponding generalized coordinate of the free vibration response or external force. Substituting Eq. (6) into Eq. (1), one ordinary differential equation is obtained as,

$$\frac{d^4 W_i(x)}{dx^4} + 2 \frac{\frac{dI(x)}{dx}}{I(x)} \frac{d^3 W_i(x)}{dx^3} + \frac{\frac{d^2 I(x)}{dx^2}}{I(x)} \frac{d^2 W_i(x)}{dx^2} - \omega_i^2 \frac{\rho A(x) W_i(x)}{EI(x)} = 0,$$
(7)

where ω_i is the *i*-th natural frequency. In order to solve the above equation, ADM is applied [5]. The operator form of the Eq. (7) is rewritten as,

$$L_{x}[W_{i}(x)] = -2\frac{I'(x)}{I(x)}W_{i}'''(x) - \frac{I''(x)}{I(x)}W_{i}''(x) + \omega_{i}^{2}\frac{\rho A(x)W_{i}(x)}{EI(x)},$$
(8)

where L_x is the fourth order differential operator.

 L_x^{-1} is applied on the both sides of Eq. (8) at the same time, where L_x^{-1} is the fourth-order integral operator.

$$W_{i}(x) = C_{1} + C_{2}x + C_{3}\frac{x^{2}}{2!} + C_{4}\frac{x^{3}}{3!} - L_{x}^{-1} \left[2\frac{I'(x)}{I(x)}W_{i}'''(x) + \frac{I''(x)}{I(x)}W_{i}''(x) - \omega_{i}^{2}\frac{\rho A(x)W_{i}(x)}{EI(x)} \right],$$
(9)

where C_1 to C_4 are constants that can be determined by boundary conditions, the detailed progress defining C_1 - C_4 can be found in [5].

 $W_i(x)$ is written in series form,

$$W_{i}(x) = \sum_{k=0}^{\infty} W_{k_{i}}(x), \qquad (10)$$

where k is the number of terms in series form. The larger the value of k is, the more accurate the solution is. A precise solution is often obtained with very small values of k [35].

Substituting Eq. (10) into Eq. (9), we have

$$\sum_{k=0}^{\infty} W_{k_i}(x) = C_1 + C_2 x + C_3 \frac{x^2}{2!} + C_4 \frac{x^3}{3!} - L_x^{-1} \left[2 \frac{I'(x)}{I(x)} \sum_{k=0}^{\infty} W_{k_i} "(x) + \frac{I''(x)}{I(x)} \sum_{k=0}^{\infty} W_{k_i} "(x) - \omega_i^2 \frac{\rho A(x) \sum_{k=0}^{\infty} W_{k_i}(x)}{EI(x)} \right].$$
(11)

For each term in the series, we can have

$$W_{0_i}(x) = C_1 + C_2 x + C_3 \frac{x^2}{2!} + C_4 \frac{x^3}{3!},$$
(12)

$$W_{k+l_{i}}(x) = -L_{x}^{-1} \left[2 \frac{I'(x)}{I(x)} W_{k_{i}} "'(x) + \frac{I''(x)}{I(x)} W_{k_{i}} "(x) - \omega_{i}^{2} \frac{\rho A(x) W_{k_{i}}(x)}{EI(x)} \right] \qquad k \ge 0.$$
(13)

Substituting Eq. (12) and Eq. (13) into Eq. (11), the *i*-th mode shape function, $W_i(x)$, can be obtained. With different boundary conditions and structural design, the mode shape function from ADM can be different and hence not given here. The natural frequency can be obtained by introducing the mode function into the boundary condition and solving the

eigenvalue problem. The detailed solving process of the mode shape functions and nature frequencies of the non-uniform beam with general linear boundary conditions can be found in references [5-7] and is hence not provided here.

After the natures (natural frequencies and modes shapes) of the structure vibration are solved by free vibration analysis and ADM, the forced vibration response can be solved using the modal analysis. The forced vibration governing equation of non-uniform beam structure considering damping under action of F(x, t), which is from a base motion, $Y \sin(\varphi \cdot t)$, is given below,

$$\rho A(x) \frac{\partial^2 w(x,t)}{\partial t^2} + \frac{\partial^2}{\partial x^2} \left[EI(x) \frac{\partial^2 w(x,t)}{\partial x^2} + C(x)I(x) \frac{\partial^3 w(x,t)}{\partial x^2 \partial t} \right] = F(x,t), \quad (14)$$
$$= -\rho A(x) \varphi^2 Y \sin(\varphi t)$$

where C(x) is the strain rate damping coefficient. *Y* is the amplitude of the base displacement and φ is the angular frequency of the base vibration.

Substituting Eq. (6) into Eq. (14), the following equation can be obtained,

$$\rho A(x) \sum_{i=1}^{\infty} W_i(x) \frac{d^2 q_i(t)}{dt^2} + \frac{d^2 Q_i(x)}{dx^2} \left[EI(x) \sum_{i=1}^{\infty} q_i(t) \frac{d^2 W_i(x)}{dx^2} + C(x)I(x) \sum_{i=1}^{\infty} \frac{dq_i(t)}{dt} \frac{d^2 W_i(x)}{dx^2} \right] = -\rho A(x) \varphi^2 Y \sin(\varphi t).$$
(15)

Based on the understanding from the free vibration governing equation, for the *i*-th mode of free vibration, we have

$$\frac{d^2}{dx^2} \left[EI(x) \frac{d^2 W_i(x)}{dx^2} \right] = \rho A(x) \omega_i^2 W_i(x) , \qquad (16)$$

With the understanding from the relationship given in the above equation, both sides of Eq. (15) multiplied by $W_i(x)$ (*i*=*j*) and integrated from 0 to *L* in space domain leads to,

$$\int_{0}^{L} \rho A(x) \sum_{i=1}^{\infty} W_{i}(x) \frac{d^{2} q_{i}(t)}{dt^{2}} W_{j}(x) dx + \int_{0}^{L} \frac{d^{2}}{dx^{2}} \left[EI(x) \sum_{i=1}^{\infty} q_{i}(t) \frac{d^{2} W_{i}(x)}{dx^{2}} + C(x)I(x) \sum_{i=1}^{\infty} \frac{dq_{i}(t)}{dt} \frac{d^{2} W_{i}(x)}{dx^{2}} \right] W_{j}(x) dx \cdot (17)$$

$$= -\rho \varphi^{2} Y \sin(\varphi t) \int_{0}^{L} A(x) W_{j}(x) dx$$

Since in general, the damping function does not possess the orthogonality property, it is assumed that the structural damping is in the form of $C(x)=\alpha E$ where α is a constant. According to the orthogonality of normal vibration modes, Eq. (18) can be obtained, while $\alpha \omega_i^2 = 2\xi_i \omega_i$ is defined,

$$\frac{d^2 q_i(t)}{dt^2} + 2\xi_i \omega_i \frac{dq_i(t)}{dt} + \omega_i^2 q_i(t) = F_i(t) = \frac{-\rho \varphi^2 Y \sin(\varphi t) \int_0^L A(x) W_i(x) dx}{\int_0^L \rho A(x) W_i^2(x) dx}, \quad (18)$$

where ξ_i is the modal damping ratio of the corresponding *i*-th order natural mode.

Eq. (18) can be solved by Duhamel integral, and the final time domain solution for *i*-th mode is,

$$q_{i}(t) = \frac{1}{\omega_{d_{i}}} \int_{0}^{t} F_{i}(\tau) \cdot e^{-\xi_{i}\omega_{i}(t-\tau)} \cdot \sin(\omega_{d_{i}}(t-\tau))d\tau$$

$$= \frac{-\varphi^{2}Y \int_{0}^{L} A(x)W_{i}(x)dx}{(\omega_{d_{i}}^{5} + (2\xi_{i}^{2}\omega_{i}^{2} - 2\varphi^{2})\omega_{d_{i}}^{3} + (\xi_{i}^{2}\omega_{i}^{2} + \varphi^{2})^{2}\omega_{d_{i}})\int_{0}^{L} A(x)W_{i}^{2}(x)dx} \cdot,$$

$$(-\varphi e^{-\xi_{i}\omega_{i}t}((-\xi_{i}^{2}\omega_{i}^{2} - \varphi^{2} + \omega_{d_{i}}^{2})\sin(\omega_{d_{i}}t) - 2\omega_{d_{i}}\xi_{i}\omega_{i}\cos(\omega_{d_{i}}t))$$

$$+\omega_{d_{i}}((\xi_{i}^{2}\omega_{i}^{2} - \varphi^{2} + \omega_{d_{i}}^{2})\sin(\varphi t) - 2\xi_{i}\varphi\omega_{i}\cos(\varphi t)))$$

$$(19)$$

where ω_{d_i} is the damped frequency corresponding to the *i*-th vibration mode, $\omega_{d_i} = \sqrt{1-\xi_i^2} \omega_i$, $F_i(\tau)$ is the force coefficient corresponding to the *i*-th vibration mode.

According to Eq. (12), Eq. (13) and Eq. (19), the response of the beam structure is,

$$w(x,t) = \sum_{i=1}^{\infty} W_i(x) q_i(t)$$

=
$$\sum_{i=1}^{\infty} \frac{W_i(x)}{\omega_{d_i}} \int_0^t F_i(\tau) \cdot e^{-\xi_i \omega_i(t-\tau)} \cdot \sin(\omega_{d_i}(t-\tau)) d\tau$$
 (20)

2.2. Iteration process considering nonlinear boundary condition

An iteration process is proposed in this section with multi-linear assumption for the nonlinear foundation of non-uniform beam. It is assumed that the elastic foundation in each short period iteration step is linear with constant stiffness constant, while the stiffness constant changes between different iteration steps. The premise of iterative method is that at t=0 s, the initial condition of vibration is known, and there is no force applied to the beam. At this time, the beam is considered to be at rest, and the deflection and velocity at any position of the beam are,

$$\begin{cases} w(x,t)=0\\ \frac{dw(x,t)}{dt}=0 \end{cases}$$
 (21)

The step length of each iteration is $\Delta t = t_{n+1}-t_n$, $1 \le n \le \infty$, and *n* is the number of iteration steps. The initial condition for time t_1 ($t_1=0$ s) is,

$$\begin{cases} w(x,t_1)=0\\ \frac{dw(x,t)}{dt}\Big|_{t=t_1}=0 \end{cases}$$
(22)

Because some variables, like time, vibration natural frequencies, mode shape functions, in each iteration step are different in the process of iteration of the nonlinear system, they are defined by iteration step subscripts. The subscript 1 represents these variables in the first time period/iteration step in period t_1 - t_2 . The subscript 2 represents these variables in the second time period/iteration step in period t_2 - t_3 and so on. The subscript *n* represents

these variables in the *n*-th time period/iteration step in period t_n - t_{n+1} . Detailed specific presentation method of variables in the iteration section is shown in Table 1. *i* and *j* in Table 1 represents the *i*-th and *j*-th vibration modes, respectively.

Time period	Variable $(1 \le i < \infty, 1 \le j < \infty)$		
<i>t</i> 1≤ <i>t</i> ≤ <i>t</i> 2	$W_1(x,t)$	Total vibration response	
	$W_{l_i}(x)$	<i>i</i> -th mode shape function	
	$\left. q_{1_i}(t), \frac{dq_{1_i}(t)}{dt} \right _{t=t_2}$	<i>i</i> -th corresponding generalized coordinate of the external force and its derivatives	
	$arnothing_{\mathrm{l}_i}$, $arnothing_{d_{\mathrm{l}_i}}$	<i>i</i> -th natural frequency and damping frequency	
	$F_{1_i}(\tau+t_1)$	Force coefficient corresponding to the i-th vibration mode	
:			
<i>tn≦t≤tn</i> +1	$W_n(x,t)$	Total vibration response	
	$W_{n_i}(x), W_{n_j}(x)$	<i>i</i> -th and <i>j</i> -th mode shape functions	
	$W_{free_n}(x,t)$	Free vibration response	
	ω_{n_i} , $\omega_{d_{n_i}}$	<i>i</i> -th natural frequency and damping frequency	
	$A_{\scriptscriptstyle n_i}$, $B_{\scriptscriptstyle n_i}$	Coefficients in the <i>i</i> -th corresponding generalized coordinate of free vibration	
	$F_{n_i}(\tau+t_n)$	Force coefficient corresponding to the <i>i</i> -th vibration mode	
	$\left. rac{q_{\mathit{free}_n}\left(t_n ight),}{rac{dq_{\mathit{free}_n}\left(t ight)}{dt}} ight _{t=t_n}$	<i>i</i> -th corresponding generalized coordinate of free vibration and its derivatives at time t_n	
	$q_{n_i}(t_{n+1}), \frac{dq_{n_i}(t)}{dt}\Big _{t=t_{n+1}}$	<i>i</i> -th corresponding generalized coordinate of the external force and its derivatives at time t_{n+1}	
	$q_{\mathit{free}_{n_i}}(t), q_{\mathit{force}_{n_i}}(t)$	<i>i</i> -th corresponding generalized coordinate of free vibration and external force during t_n - t_{n+1}	

Table 1 Representation of variables in the iterative process

When the time is in t_1 - t_2 , there is no free vibration and the response of the forced vibration is,

$$w_{1}(x,t) = \sum_{i=1}^{\infty} W_{1_{i}}(x)q_{1_{i}}(t) = \sum_{i=1}^{\infty} W_{1_{i}}(x)\frac{1}{\omega_{d_{i_{i}}}} \qquad (t_{1} \le t \le t_{2}).$$

$$\int_{0}^{t-t_{1}} F_{1_{i}}(\tau+t_{1}) \cdot e^{-\xi_{i}\omega_{i_{1}}(t-t_{1}-\tau)} \cdot \sin(\omega_{d_{i_{i}}} \cdot (t-t_{1}-\tau))d\tau$$
(23)

To simulate the nonlinearity of spring stiffness, k_L is divided into *n* sections by different deflection intervals at the spring boundary location. It is considered that the value of k_L corresponding to each deflection interval is the same, and k_L , the mode shape functions and

natural frequencies in different deflection intervals are different. By bringing each k_L into the boundary condition, following the progress described in section 2.1, mode shape functions and natural frequencies can be obtained for the *n*-th time step (t_n-t_{n+1}) during iteration. The value of k_L in the boundary condition of solving $W_{ni}(x)$ at time t_n-t_{n+1} is the value of k_L corresponding to the deflection at the spring boundary location, $w_n(x,t)$, x=0 for the sample structure shown in Fig. 1, at time t_n .

To clarify the iteration progress, we start the derivation from the second time step, t_2 - t_3 , while the first step vibration solutions is only from the Duhamel integral assuming the structure is at rest before excitation as described in Eq. (23). During the period, t_2 - t_3 , when the value of k_L does not change from the one in the previous period, t_1 - t_2 , we have $W_{1i}(x) = W_{2i}(x)$, $\omega_{1i}(x) = \omega_{2i}(x)$, the free vibration response from the initial condition at t_2 is,

$$w_{free_{2}}(x,t) = \sum_{i=1}^{\infty} W_{2_{i}}(x) \cdot e^{-\xi_{i} \omega_{2_{i}} t} (A_{2_{i}} \cos \omega_{d_{2_{i}}} t + B_{2_{i}} \sin \omega_{d_{2_{i}}} t) \quad (t_{2} \le t \le t_{3}),$$
(24)

where A_{2_i} and B_{2_i} are determined by $q_{1_i}(t_2)$ and $\frac{dq_{1_i}(t)}{dt}$ at $t=t_2$.

$$e^{-\xi_i \omega_{2_i} t_2} (A_{2_i} \cos \omega_{d_{2_i}} t_2 + B_{2_i} \sin \omega_{d_{2_i}} t_2) = q_{1_i} (t_2);$$
(25)

$$\left(\omega_{d_{2_{i}}} \cos \omega_{d_{2_{i}}} t_{2} - \zeta_{i} \omega_{2_{i}} \sin \omega_{d_{2_{i}}} t_{2} \right) e^{-\xi_{i} \omega_{2_{i}} t_{2}} B_{2_{i}}$$

$$- (\omega_{d_{2_{i}}} \sin \omega_{d_{2_{i}}} t_{2} + \xi_{i} \omega_{2_{i}} \cos \omega_{d_{2_{i}}} t_{2}) e^{-\xi_{i} \omega_{2_{i}} t_{2}} A_{2_{i}} = \frac{dq_{1_{i}}(t)}{dt} \bigg|_{t=t_{2}}$$

$$(26)$$

 A_{2_i} and B_{2_i} can be obtained by the above formula,

$$B_{2_{i}} = \frac{e^{\xi_{i}\omega_{2_{i}}t_{2}} \cdot ((\xi_{i}\omega_{2_{i}}q_{1_{i}}(t_{2}) + \frac{dq_{1_{i}}(t)}{dt}\Big|_{t=t_{2}})\cos(\omega_{d_{2_{i}}}t_{2}) + \omega_{d_{2_{i}}}q_{1_{i}}(t_{2})\sin(\omega_{d_{2_{i}}}t_{2}))}{\omega_{d_{2_{i}}}}; \quad (27)$$

$$A_{2_{i}} = \frac{q_{1_{i}}(t_{2}) \cdot e^{\xi_{i}\omega_{2_{i}}t_{2}} - B_{2_{i}}\sin(\omega_{d_{2_{i}}}t_{2})}{\cos(\omega_{d_{2_{i}}}t_{2})};$$
(28)

During the period, t_2 - t_3 , the total vibration response is,

$$w_{2}(x,t) = \sum_{i=1}^{\infty} W_{2_{i}}(x)q_{2_{i}}(t) = \sum_{i=1}^{\infty} W_{2_{i}}(x)(q_{free_{2_{i}}}(t) + q_{force_{2_{i}}}(t))$$

$$= \sum_{i=1}^{\infty} W_{2_{i}}(x)(e^{-\xi_{i}\omega_{2_{i}}t} \cdot (A_{2_{i}}\cos\omega_{d_{2_{i}}}t + B_{2_{i}}\sin\omega_{d_{2_{i}}}t) \qquad (t_{2} \le t \le t_{3}).$$

$$+ \frac{1}{\omega_{d_{2_{i}}}} \int_{0}^{t-t_{2}} F_{2_{i}}(\tau + t_{2}) \cdot e^{-\xi_{i}\omega_{2_{i}}(t-t_{2}-\tau)} \cdot \sin(\omega_{d_{2_{i}}}\cdot(t-t_{2}-\tau))d\tau)$$
(29)

where $q_{free_2}(t)$ is *i*-th corresponding generalized coordinate of free vibration during t_2 - t_3 , $q_{force_2}(t)$ is *i*-th corresponding generalized coordinate of the external force induced vibration during t_2 - t_3 .

On the other hand, when the value of k_L at time t_2 - t_3 is different from that of t_1 - t_2 with relative large boundary deflection, w(0, t), at $t=t_2$ reaching to a different deflection interval, the corresponding vibration mode shape functions and generalized coordinates of free vibration at time t_2 - t_3 also change. In order to calculate the generalized coordinates of free vibration at time t_2 - t_3 , the deflection function at time t_2 need to be reassigned,

$$w_1(x,t_2) = w_{free_2}(x,t_2) = \sum_{i=1}^{\infty} W_{2_i}(x) q_{free_{2_i}}(t_2)$$
(30)

where $w_1(x,t_2)$ is the deflection at time t_2 from the previous iteration period, t_1 - t_2 ... $w_{free_2}(x,t_2)$ is the response of the free vibration at time t_2 , $W_{2_i}(x)$ is the mode shape function of the structure starting at time t_2 , $W_{2_i}(x) \neq W_{1_i}(x)$, $q_{free_2}(t_2)$ is the *i*-th generalized coordinate of free vibration at time t_2 .

Both sides of Eq. (30) are multiplied by $W_{2_i}(x)$ and integrated on 0-L giving

$$\int_{0}^{L} w_{1}(x,t_{2}) W_{2_{j}}(x) dx = \int_{0}^{L} \sum_{i=1}^{\infty} W_{2_{i}}(x) q_{free_{2_{i}}}(t_{2}) W_{2_{j}}(x) dx .$$
(31)

Considering the significant vibration natural frequencies and mode shapes changes due to the different boundary conditions with varying k_L and the inevitable error in the mode shape functions derived by ADM method, when $q_{free_{2i}}(t_2)$ (*i*=1,2,3) are solved, mode shape functions $W_{2j}(x)$ (*j*=1,2,3) are introduced in Eq. (31), respectively. Through Eq. (31), if only the generalized coordinates of first three orders are taken consideration as an example, we can then obtain,

$$\begin{aligned} q_{free_{2_3}}(t_2) &= \left(\int_0^L W_{2_3}(x)w_1(x,t_2)dx\int_0^L W_{2_1}^2(x)dx - \int_0^L W_{2_1}(x)w_1(x,t_2)dx\int_0^L W_{2_1}(x)W_{2_3}(x)dx + G\int_0^L W_{2_1}(x)W_{2_2}(x)dx\int_0^L W_{2_1}(x)W_{2_3}(x)dx - G\int_0^L W_{2_2}(x)W_{2_3}(x)dx\int_0^L W_{2_1}^2(x)dx\right)/, \quad (32) \\ &\left(\int_0^L W_{2_3}^2(x)dx\int_0^L W_{2_1}^2(x)dx - H\int_0^L W_{2_1}(x)W_{2_2}(x)dx\int_0^L W_{2_1}(x)W_{2_3}(x)dx - (\int_0^L W_{2_1}(x)W_{2_3}(x)dx)^2 + H\int_0^L W_{2_2}(x)W_{2_3}(x)dx\int_0^L W_{2_1}^2(x)dx\right) \\ &q_{free_{2_2}}(t_2) = G + H \cdot q_{free_{2_3}}(t_2) , \quad (33) \end{aligned}$$

$$q_{free_{2_{1}}}(t_{2}) = \left(\int_{0}^{L} W_{2_{1}}(x)w_{1}(x,t_{2}) - q_{free_{2_{2}}}(t_{2})\right)_{0}^{L} W_{2_{1}}(x)W_{2_{2}}(x)dx$$

$$-q_{free_{2_{3}}}(t_{2})\int_{0}^{L} W_{2_{1}}(x)W_{2_{3}}(x)dx \cdot \frac{1}{\int_{0}^{L} W_{2_{1}}^{2}(x)dx},$$
(34)

where

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$$G = \frac{\int_{0}^{L} W_{2_{1}}^{2}(x) dx \int_{0}^{L} W_{2_{2}}(x) w_{1}(x,t_{2}) dx - \int_{0}^{L} W_{2_{1}}(x) W_{2_{2}}(x) dx \int_{0}^{L} W_{2_{1}}(x) w_{1}(x,t_{2}) dx}{\int_{0}^{L} W_{2_{2}}^{2}(x) dx \int_{0}^{L} W_{2_{1}}^{2}(x) dx - (\int_{0}^{L} W_{2_{1}}(x) W_{2_{2}}(x) dx)^{2}}, \quad (35)$$
$$H = \frac{\int_{0}^{L} W_{2_{1}}(x) W_{2_{2}}(x) dx \int_{0}^{L} W_{2_{1}}(x) W_{2_{3}}(x) dx - \int_{0}^{L} W_{2_{2}}(x) W_{2_{3}}(x) dx \int_{0}^{L} W_{2_{1}}^{2}(x) dx}{\int_{0}^{L} W_{2_{2}}^{2}(x) dx \int_{0}^{L} W_{2_{1}}^{2}(x) dx - (\int_{0}^{L} W_{2_{1}}(x) W_{2_{2}}(x) dx]^{2}}, \quad (36)$$

 $q_{free_{2}}(t_2)$, $q_{free_{2}}(t_2)$ and $q_{free_{2}}(t_2)$ are the first 3-th generalized coordinates of free vibration at time t_2 .

We assume the free vibration response function during time t_2 - t_3 to be,

$$w_{free_{2}}(x,t) = \sum_{i=1}^{\infty} W_{2_{i}}(x) q_{free_{2_{i}}}(t)$$

$$= \sum_{i=1}^{\infty} W_{2_{i}}(x) \cdot e^{-\xi_{i}\omega_{2_{i}}t} (A_{2_{i}}\cos\omega_{2_{i}}t + B_{2_{i}}\sin\omega_{2_{i}}t)$$
(37)

where A_{2_i} and B_{2_i} here are determined by the initial conditions of the current iteration step at $t=t_2$, $q_{free_{2_i}}(t_2)$ and $\frac{dq_{free_{2_i}}(t)}{dt}\Big|_{t=t_2}$, which can be obtained from Eqs. (32-36).

$$e^{-\xi_i \omega_{2_i} t_2} (A_{2_i} \cos \omega_{d_{2_i}} t_2 + B_{2_i} \sin \omega_{d_{2_i}} t_2) = q_{free_{2_i}} (t_2);$$
(38)

$$(\omega_{d_{2_{i}}}\cos\omega_{d_{2_{i}}}t_{2}-\xi_{i}\omega_{2_{i}}\sin\omega_{d_{2_{i}}}t_{2})e^{-\xi_{i}\omega_{2_{i}}t_{2}}B_{2_{i}}$$

$$-(\omega_{d_{2_{i}}}\sin\omega_{d_{2_{i}}}t_{2}+\xi_{i}\omega_{2_{i}}\cos\omega_{d_{2_{i}}}t_{2})e^{-\xi_{i}\omega_{2_{i}}t_{2}}A_{2_{i}}=\frac{dq_{free_{2_{i}}}(t)}{dt}\bigg|_{t=t_{2}};$$
(39)

 A_{2_i} and B_{2_i} can hence be obtained by the above formula,

$$B_{2_{i}} = \frac{e^{\xi_{i}\omega_{2_{i}}t_{2}} \cdot ((\xi_{i}\omega_{2_{i}}q_{free_{2_{i}}}(t_{2}) + \frac{q_{free_{2_{i}}}(t)}{dt}\Big|_{t=t_{2}})\cos(\omega_{d_{2_{i}}}t_{2}) + \omega_{d_{2_{i}}}q_{free_{2_{i}}}(t_{2})\sin(\omega_{d_{2_{i}}}t_{2}))}{\omega_{d_{2_{i}}}}; \quad (40)$$

$$A_{2_{i}} = \frac{q_{free_{2_{i}}}(t_{2}) \cdot e^{\xi_{i}\omega_{2_{i}}t_{2}} - B_{2_{i}}\sin(\omega_{d_{2_{i}}}t_{2})}{\cos(\omega_{d_{2_{i}}}t_{2})};$$
(41)

When k_L changes from the previous iteration, during the second time step, t_2 - t_3 , the total vibration response is hence,

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$$w_{2}(x,t) = \sum_{i=1}^{\infty} W_{2_{i}}(x)q_{2_{i}}(t) = \sum_{i=1}^{\infty} W_{2_{i}}(x)(q_{free_{2_{i}}}(t) + q_{force_{2_{i}}}(t))$$

$$= \sum_{i=1}^{\infty} W_{2_{i}}(x)(e^{-\xi_{i}\omega_{2_{i}}t} \cdot (A_{2_{i}}\cos\omega_{d_{2_{i}}}t + B_{2_{i}}\sin\omega_{d_{2_{i}}}t) \qquad (t_{2} \le t \le t_{3}).$$
(42)
$$+ \frac{1}{\omega_{d_{2_{i}}}} \int_{0}^{t-t_{2}} F_{2_{i}}(\tau + t_{2}) \cdot e^{-\xi_{i}\omega_{2_{i}}(t-t_{2}-\tau)} \cdot \sin(\omega_{d_{2_{i}}} \cdot (t-t_{2}-\tau))d\tau)$$

For general vibration solution during the iteration, when the time is t_n - t_{n+1} , if the value of k_L is equal to the one in previous period t_{n-1} - t_n , the total vibration response is hence,

$$\begin{split} w_{n}(x,t) &= \sum_{i=1}^{\infty} W_{n_{i}}(x)q_{n_{i}}(t) = \sum_{i=1}^{\infty} W_{n_{i}}(x)(q_{free_{n_{i}}}(t) + q_{force_{n_{i}}}(t)) \\ &= \sum_{i=1}^{\infty} W_{n_{i}}(x) \cdot (e^{-\xi_{i}\omega_{n_{i}}t}(A_{n_{i}}\cos\omega_{d_{n_{i}}}t + B_{n_{i}}\sin\omega_{d_{n_{i}}}t) \qquad (t_{n} \leq t \leq t_{n+1}). \end{split}$$
(43)
$$+ \frac{1}{\omega_{d_{n_{i}}}} \int_{0}^{t-t_{n}} F_{n_{i}}(\tau + t_{n}) \cdot e^{-\xi_{i}\omega_{n_{i}}(t-t_{n}-\tau)} \cdot \sin(\omega_{d_{n_{i}}}\cdot(t-t_{n}-\tau))d\tau) \end{split}$$

where $q_{free_{n_i}}(t)$ is *i*-th corresponding generalized coordinate of free vibration during t_n - t_{n+1} , $q_{force_{n_i}}(t)$ is *i*-th corresponding generalized coordinate of the external force during t_n - t_{n+1} . A_{n_i} and B_{n_i} are given as follow with known $q_{n+1}(t_n)$ from the previous iteration step

$$A_{n_i}$$
 and B_{n_i} are given as follow with known $q_{n-1_i}(u_n)$ from the previous iteration step,

$$B_{n_{i}} = \frac{e^{\xi_{i}\omega_{d_{n_{i}}t_{n}}} \cdot ((\xi_{i}\omega_{n_{i}}q_{n-1_{i}}(t_{n}) + \frac{uq_{n-1_{i}}(t)}{dt} \Big|_{t=t_{n}})\cos(\omega_{d_{n_{i}}}t_{n}) + \omega_{d_{n}}q_{n-1_{i}}(t_{n})\sin(\omega_{d_{n}}t_{n}))}{\omega_{d_{n_{i}}}}; (44)$$

$$A_{n_{i}} = \frac{q_{n-1_{i}}(t_{n}) \cdot e^{\xi_{i}\omega_{n_{i}}t_{n}} - B_{n_{i}}\sin(\omega_{d_{n_{i}}}t_{n})}{\cos(\omega_{d_{n_{i}}}t_{n})}; (45)$$

On the other hand, if the value of k_L during the time period t_n - t_{n+1} changes from that of t_{n-1} - t_n , the total vibration response is,

$$\begin{split} w_{n}(x,t) &= \sum_{i=1}^{\infty} W_{n_{i}}(x) q_{n_{i}}(t) = \sum_{i=1}^{\infty} W_{n_{i}}(x) (q_{free_{n_{i}}}(t) + q_{force_{n_{i}}}(t)) \\ &= \sum_{i=1}^{\infty} W_{n_{i}}(x) \cdot (e^{-\xi_{i}\omega_{n_{i}}t} (A_{n_{i}} \cos \omega_{d_{n_{i}}}t + B_{n_{i}} \sin \omega_{d_{n_{i}}}t) \qquad (t_{n} \leq t \leq t_{n+1}). \end{split}$$
(46)
$$&+ \frac{1}{\omega_{d_{n_{i}}}} \int_{0}^{t-t_{n}} F_{n}(\tau + t_{n}) \cdot e^{-\xi_{i}\omega_{n_{i}}(t-t_{n}-\tau)} \cdot \sin(\omega_{d_{n_{i}}} \cdot (t-t_{n}-\tau)) d\tau) \end{split}$$

 A_{n_i} and B_{n_i} can be obtained by the above formula with the known vibration response, $w_{n-1}(x,t_n)$, at $t=t_n$ from the previous step,

$$B_{n_{i}} = \frac{e^{\xi_{i}\omega_{d_{n_{i}}}t_{n}} \cdot ((\xi_{i}\omega_{n_{i}}q_{free_{n_{i}}}(t_{n}) + \frac{dq_{free_{n_{i}}}(t)}{dt} \bigg|_{t=t_{n}})\cos(\omega_{d_{n_{i}}}t_{n}) + \omega_{d_{n_{i}}}q_{free_{n_{i}}}(t_{n})\sin(\omega_{d_{n_{i}}}t_{n}))}{\omega_{d_{n_{i}}}}; \quad (47)$$

$$A_{n_{i}} = \frac{q_{free_{n_{i}}}(t_{n}) \cdot e^{\xi_{i}\omega_{n_{i}}t_{n}} - B_{n_{i}}\sin(\omega_{d_{n_{i}}}t_{n})}{\cos(\omega_{d_{n_{i}}}t_{n})}; \quad (48)$$

where the first 3-th generalized coordinates of free vibration at time t_n , $q_{free_n}(t_n)$ (*i*=1,2,3), are given as below,

$$q_{free_{n_{3}}}(t_{n}) = \left(\int_{0}^{L} W_{n_{3}}(x)w_{n-1}(x,t_{n})dx\right)_{0}^{L} W_{n_{1}}^{2}(x)dx$$

$$-\int_{0}^{L} W_{n_{1}}(x)w_{n-1}(x,t_{n})dx\int_{0}^{L} W_{n_{1}}(x)W_{n_{3}}(x)dx$$

$$+M\int_{0}^{L} W_{n_{1}}(x)W_{n_{2}}(x)dx\int_{0}^{L} W_{n_{1}}(x)W_{n_{3}}(x)dx - M\int_{0}^{L} W_{n_{2}}(x)W_{n_{3}}(x)dx\int_{0}^{L} W_{n_{1}}^{2}(x)dx\right)/, \quad (49)$$

$$\left(\int_{0}^{L} W_{n_{3}}^{2}(x)dx\int_{0}^{L} W_{n_{1}}^{2}(x)dx - N\int_{0}^{L} W_{n_{1}}(x)W_{n_{2}}(x)dx\int_{0}^{L} W_{n_{1}}(x)W_{n_{3}}(x)dx$$

$$-\left(\int_{0}^{L} W_{n_{1}}(x)W_{n_{3}}(x)dx\right)^{2} + N\int_{0}^{L} W_{n_{2}}(x)W_{n_{3}}(x)dx\int_{0}^{L} W_{n_{1}}^{2}(x)dx\right)$$

$$q_{free_{n_{2}}}(t_{n}) = M + Nq_{free_{n_{3}}}(t_{n}), \quad (50)$$

$$q_{free_{n_{1}}}(t_{n}) = \left(\int_{0}^{L} W_{n_{1}}(x)W_{n-1}(x,t_{n}) - q_{free_{n_{2}}}(t_{n})\right)_{0}^{L} W_{n_{1}}(x)W_{n_{2}}(x)dx -q_{free_{n_{3}}}(t_{n})\int_{0}^{L} W_{n_{1}}(x)W_{n_{3}}(x)dx\right) \cdot \frac{1}{\int_{0}^{L} W_{n_{1}}^{2}(x)dx} ,$$
(51)

where we have,

$$M = \frac{\int_{0}^{L} W_{n_{1}}^{2}(x) dx \int_{0}^{L} W_{n_{2}}(x) w_{n-1}(x,t_{n}) dx - \int_{0}^{L} W_{n_{1}}(x) W_{n_{2}}(x) dx \int_{0}^{L} W_{n_{1}}(x) w_{n-1}(x,t_{n}) dx}{\int_{0}^{L} W_{n_{2}}^{2}(x) dx \int_{0}^{L} W_{n_{1}}^{2}(x) dx - (\int_{0}^{L} W_{n_{1}}(x) W_{n_{2}}(x) dx)^{2}},$$
(52)
$$N = \frac{\int_{0}^{L} W_{n_{1}}(x) W_{n_{2}}(x) dx \int_{0}^{L} W_{n_{1}}(x) W_{n_{3}}(x) dx - \int_{0}^{L} W_{n_{2}}(x) W_{n_{3}}(x) dx \int_{0}^{L} W_{n_{1}}^{2}(x) dx}{\int_{0}^{L} W_{n_{2}}^{2}(x) dx \int_{0}^{L} W_{n_{1}}^{2}(x) dx - (\int_{0}^{L} W_{n_{1}}(x) W_{n_{2}}(x) dx)^{2}}.$$
(53)

3. NUMERICAL STUDIES, RESULTS AND DISCUSSION

As shown in Fig. 1, a non-uniform cylindrical beam with positive exponential cross-section variation function is chosen for numerical case studies. The length of the beam is L=0.2 m and the diameter of the left end of the non-uniform beam is d=0.01 m. The diameter at x position along the length of the beam is $d(x) = d \cdot e^{n \cdot x}$, with the taper ratio as n=2.0. The material of

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the beam is 6061 aluminum alloy with the elastic modulus as $E = 70 \times 10^9$ N/m² and the density as $\rho = 2.7 \times 10^3$ kg/m³. The cross-section area and bending moment of inertia are $A(x) = \pi (d \cdot e^{n \cdot x} / 2)^2$ and $I(x) = 1/64 \cdot \pi (d \cdot e^{n \cdot x})^4$, respectively. The sampling interval is 0.0001 s. The relationship between spring force and deflection is shown by a diagram in Fig. 2. In this paper, the continuous nonlinear boundary is treated as a multi- segment linear approximation. k1, k2, ..., in a diagram shown by Fig. 2 represent the k_L values after the multi-linear segmentation. It is seen that the multi-linear assumption cannot present the exact nonlinear behavior/property of the reality nonlinear material with certain error leading to 'slower' hardening process with displacement increment. Considering certain number of linear segments, more obvious error can be noticed while the nonlinearity is more significant. However, such error can be further limited by introducing more refined multi-linear segments leading to more precise spring force considered during the calculation. In this work, we consider 10 segments for the case study to present the theory. The deflection intervals are determined according to the deflection range calculated by all k_L values, and the left bound of deflection interval is defined to be smaller than the amplitude of steady state deflection. And it is more reasonable to define the interval according to the steady state amplitude to ensure that all k_l values can be obtained during the vibration under harmonic excitation. When the deflection of the left end of the beam is greater than the maximum value in the interval of deflection, the elastic stiffness coefficient k_L will change. There are many kinds of relationships between the tension (torsion) coefficient and deflection for different nonlinear springs, we just study one of them here.



Fig. 2 Relationship of deflection and spring force

3.1. Verification of mathematical model

In this section, the accuracy of the proposed mathematical model is verified by using the iterative and non-iterative method to calculate the vibration response of non-uniform beam with linear boundary, and the iterative method to calculate the vibration response of beam with weakly nonlinear boundary defined by that k_L changes within a small range

 $(k_L=20000-21800 \text{ N/m})$. The excitation angular frequency of $\varphi = 672 \text{ rad/s}$ and the base motion amplitude of Y=0.005 m are chosen for the verification. For the k_L values with weak nonlinearity, the amplitudes of steady state deflections and their corresponding sectional intervals are shown in Table. 2. When values of k_L are different, the mode functions and natural frequencies of the beam are different, and the amplitudes of steady state deflections at left end are also different. The amplitudes of steady state deflections at left end shown in Table. 2 will be larger closer to resonance. Since the variation range of k_L is very small, it is considered that the values of k_L change linearly with deflections variation at the left end of the beam. When the deflection at the left end is larger than the corresponding range of sectional intervals, the value of k_L will change. Vibrations of the non-uniform beam at its free end in time domain are shown in Fig. 3.

Table 2 k_L values, amplitudes of steady state deflection and corresponding sectional intervals

k _L values	Amplitudes of steady state	Sectional intervals of
(N/m)	deflections at left end (m)	deflection at left end (m)
20000	0.008154417514000	0-0.000855
20200	0.008205248588000	0.000855-0.00171
20400	0.008256681170000	0.00171-0.002565
20600	0.008308729902000	0.002565-0.00343
20800	0.008361411807000	0.00343-0.004275
21000	0.008414724816000	0.004275-0.00513
21200	0.008468682431000	0.00513-0.005985
21400	0.008523295153000	0.005985-0.00684
21600	0.008578582863000	0.0684-0.007695
21800	0.008634553316000	0.007695-



Fig. 3 Deflections of non-uniform beam solved by iterative and non-iterative method in time domain

It can be seen from Fig. 3 that the results of vibration response of non-uniform beam with linear boundary obtained by the iterative and non-iterative method are consistent with each other which preliminarily proves the accuracy of the iterative process. The difference between the vibration response of the beam with weakly nonlinear boundary and that with linear boundary solved by the iterative method is very small, which further proves the correct consideration of the nonlinearity with the iterative method.

3.2. Sin-sweep curves

The vibration of the non-uniform beam with nonlinear boundary condition under different excitation frequencies are studied in this section. For the varying frequency of the base-motion excitation from 200 to 850 rad/s, the magnitude of the base-motion induced inertia force is kept equal. The k_L values, the amplitudes of steady state deflections and their corresponding sectional intervals are the same as the values given in Table. 3. The value of k_L is determined by the deflections at the left end and varies nonlinearly. It only represents one of the cases that the spring coefficient changes with the deflection. Maximum steady state vibration deflection at free end of non-uniform beam under a harmonic sweep test with different excitation frequencies are shown in Fig. 4.

Table 3 k_L values, amplitudes of steady state deflections and corresponding sectional intervals

k_L values	Amplitudes of steady state	Sectional intervals of
(N/m)	deflections at left end (m)	deflection at left end (m)
20000	0.008154417514000	0-0.002
22759	0.008912748913000	0.002-0.004
31594	0.012528617870000	0.004-0.006
41120	0.020219170700000	0.006-0.008
50863	0.026634596390000	0.008-0.01
60702	0.017120586210000	0.01-0.012
70591	0.010843838260000	0.012-0.014
80511	0.007735876899000	0.014-0.016
90450	0.005971986427000	0.016-0.018
100402	0.004850948731000	0.018-

It can be seen from Fig. 4 that for a beam with hardening nonlinear spring boundary (k_L value changes following the deflection interval given in Table 3) under the increase of excitation frequency, the maximum steady state of the deflection will continue to increase and then suddenly drop. As a common nonlinear vibration phenomenon, this is because the natural frequencies of the beam with nonlinear boundary is varying during the vibration at different excitation frequencies and vibration amplitudes. Through the sin-sweep frequency progress, the deflection will become larger when the excitation frequency is close or equal to the higher natural frequency of the structure with hardening nonlinear spring boundary. When the excitation frequency is passing the range of the natural frequencies, the deflection will decrease significantly. At the same time, with the larger the excitation amplitude (0.0005-0.01 m), the stronger the level of the boundary nonlinearity can be noticed leading to wider frequency range with high vibration amplitude in the spectrum as shown in Fig. 4 (200-550 rad/s-200-765 rad/s).



Fig. 4 Steady state vibration amplitude at free end of non-uniform beam under different excitation frequencies

3.3. Influence of the degree of boundary nonlinearity on non-uniform beam vibration

Based on the proposed iterative method, further studies on the vibration response of non-uniform beam under nonlinear boundary condition are carried on. In order to study the influence of boundary nonlinearity on the vibration characteristics of non-uniform beam, the vibration response at the free end of the beam in time and frequency domain with fixed spring stiffness k_L of 20000 N/m (linear boundary condition), 20000-31594 N/m, 20000-60702 N/m and 20000-90450 N/m are simulated. The excitation angular frequency is $\varphi = 672$ rad/s and the base motion amplitude is Y=0.005 m. Under this certain excitation, the multi-linear k_L values, the amplitudes of steady state deflections at the left end of the beam and their corresponding sectional intervals are shown in Table. 3. The relationship between deflection and k_L in Table. 3 is used for different degrees of nonlinear boundary. For k_L in the ranges of 20000-31594 N/m, 20000-60702 N/m and 20000-90450 N/m, when the deflection is larger than the maximum value of deflection intervals (0.006 m, 0.012 m and 0.018 m) during vibration, the k_L keeps unchanged. The vibration response at free end of the beam is shown in Fig. 5 (normalization was done in Fig. 5 (b)). The normalization process is to divide the magnitude by the maximum magnitude value to make the magnitude between 0-1.



Fig. 5 Vibration response of non-uniform beam at free end with different degree of boundary nonlinearity ((a) time domain, (b) frequency domain)

From Fig. 5, while the spring constant at the boundary is changing during vibration, compared with the linear boundary, with the increment of time, the deflection of the beam with nonlinear boundary will only approach a semi-steady state with variable amplitude in the time domain signal and clear wide bandwidth in frequency domain. This phenomenon is more obvious for stronger nonlinearity case with larger spring constant variation range (such as k_L =20000-80511 N/m as given in Table 3). From the Fig. 5(b) it can be seen that for the

beam with k_L =20000 N/m, the frequency corresponding to the first peak and second peak are the natural frequency and excitation frequency. For the beam with k_L =20000-31594 N/m, 20000-60702 N/m and 20000-80511 N/m, there are only one obvious peak. This is because the beam with linear boundary just has one natural frequency close to the excitation frequency. The natural frequencies of the beam with nonlinear boundary will change with the boundary conditions. The range of natural frequencies is relatively wide and includes excitation frequency, so from the Fig. 5(b), there will only be one peak at excitation frequency, and the peaks at natural frequencies are not very obvious.



Fig. 6 Time periods of the system vibration staying at different k_L values with different levels of boundary spring nonlinearity

It is also interesting to see that when ranges of k_L are 20000-60702 N/m, with the chosen base motion excitation constants, $\varphi = 672$ rad/s and Y=0.005 m, the beam experiences relatively larger vibration amplitude. But when the range of k_L becomes 20000-31594 N/m or 20000-80511 N/m, the vibration amplitude decreases. This phenomenon is mainly due to the longer period of vibration close to resonance when the k_L is between 20000 and 60702 N/m. From Table 3, it is noted that the beam steady state vibration amplitude reaches to relatively higher value, when the spring support stiffness, k_L , is between 41120-60702 N/m leading to the natural frequency of the beam close to the excitation frequency, $\varphi = 672$ rad/s. Fig. 6 shows the times periods of the beam vibration staying at different spring support constants in different nonlinearity cases (in total 0.6 s). From Fig. 6, it can be seen that the beam experiences longer period of vibration at k_L =60702 N/m closer to resonance, when k_L is between 20000 and 60702 N/m compared with other two cases. Although the above values are just obtained from one specific case study, it can be concluded that if higher boundary of the hardening nonlinear spring stiffness leads to the resonance or close to resonance vibration, the vibration amplitude of the whole system can be larger, while the exact responses will differ with different system constants especially different nonlinear spring intervals.

3.4. Influence of excitation amplitudes on boundary nonlinearity

It is noticed that different excitation amplitudes may introduce different level of linearity (different nonlinearity spring stiffness variation range) in the vibration of the structures with nonlinear boundary. In this section, the excitation angular frequency is fixed as $\varphi = 672$ rad/s. The k_L values, the amplitudes of steady state deflections and their corresponding sectional intervals are shown in Table. 3. When the excitation amplitudes are 0.0005 m, 0.0025 m, 0.005 m and 0.01 m, respectively, the times periods of the beam vibration staying at different k_L values (in total 1 s) are shown in Fig. 7.



Fig. 7 Time periods of the system vibration staying at different k_L values under different excitation amplitudes

It can be seen from Fig. 7 that when the excitation amplitude is 0.0005 m, the beam vibration at the spring boundary is with extremely low amplitude (<0.002 m), and the spring stiffness does not change during the vibration with the linear boundary. With the increment of excitation amplitude, the range of the spring stiffness variation and level of the nonlinearity increases. When the amplitude becomes 0.01 m, the level of the boundary nonlinearity is the strongest covering all the k_L variation range. At the same time, with different amplitudes, the vibration period of the beam staying at each k_L is also different. Following the given the deflection intervals in Table 3, with different excitation amplitudes, the vibration period on each k_L is naturally not the same. When the spring properties are known, the vibration period of the beam staying at a certain k_L can be controlled by changing the excitation amplitude, and then the vibration state of the beam can be adjusted. On the other hand, while the excitation frequency and amplitude are known, by adjusting the nonlinearity spring property (spring stiffness variation intervals), the vibration status can be controlled as well.

4. CONCLUSIONS

In this paper, an iterative method is proposed to accurately solve the force vibration response of non-uniform beam with nonlinear boundary. Taking time node as iteration step, considering the change of natural frequencies and mode shape functions in the iteration process, the vibration response of beam in each short time period/iteration step is calculated by ADM and Duhamel integral considering both the transient and steady response. The influences of different excitation amplitudes and frequencies on boundary nonlinearity of non-uniform beam are studied. The results of numerical examples reveal the following conclusions:

(1) Comparing iteration numerical results and analysis solutions with linear boundary condition, ADM method is found to be accurately combined with iteration progress solving non-uniform beam structural vibration with the nonlinear boundary condition, although inevitable minor error can be noticed in the calculated vibration mode shape functions from ADM leading to imperfect vibration modes' orthogonality.

(2) Through sin-sweep simulations, clear nonlinear spectrum with the hardening nonlinear boundary support can be noticed. With the increase of excitation frequency, the maximum steady state of the deflection will continue to increase and then suddenly drop because of non-resonance. Checking spectrums with different excitation amplitudes, the maximum steady state beam deflection will be larger and the frequency range with high vibration amplitude in the spectrum will be wider with the increase of the excitation amplitude.

(3) Under the same base motion excitation, the beam vibration amplitude and the vibration period staying at a certain boundary stiffness range varies with different level of boundary nonlinearity. While the excitation frequency and amplitude are known, by adjusting the nonlinear spring property, the vibration status can be controlled.

(4) Under the fixed nonlinear supported spring properties, the degree of nonlinearity reflected in the vibration response varies with different base excitation amplitudes. For vibration under harmonic excitation, the time staying at a certain range of boundary stiffness can be controlled by changing the base excitation amplitude.

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